

DEVELOPMENT OF CuO-ZnO COMPOSITE NANOMATERIALS FOR POTENTIAL APPLICATION IN DYE DEGRADATION

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By

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CANDIDATE’S DECLARATION

I hereby declare that the work presented in dissertation entitled “**DEVELOPMENT OF CuO-ZnO COMPOSITE NANOMATERIALS FOR POTENTIAL APPLICATION IN DYE DEGRADATION**” submitted in partial fulfilment of the requirements for the award of degree of Master of Technology in Bioprocess Engineering, Indian Institute of Technology Roorkee, is an authentic record of my work carried out under the supervision of **Dr. P. Gopinath**, Associate Professor, Department of Biotechnology, IIT Roorkee. The matter embodied in this has not been submitted by me for the award of any other degree.

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CERTIFICATE

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ABSTRACT

The photocatalytic efficiency of as-prepared CuO-ZnO composite nanomaterials were investigated towards degradation of congo red (CR) dye in presence of visible light with complete mineralization into less toxic CO₂ and water. Herein, CuO-ZnO composite nanomaterials have been fabricated by electrospinning followed by heat treatment methods i.e. hydrothermal and calcination. The products were characterized using X-Ray Diffraction (XRD), Fourier Transform Infra Red (FTIR), Thermo Gravimetric Analysis (TGA), Transmission Electron Microscope (TEM) and X-Ray Spectroscopy (XPS) for their morphological and structural details. The photocatalytic experiments were conducted for degradation of CR dye under solar irradiation. It was found that photocatalytic reaction followed pseudo first order kinetics from which the rate constants were determined. The experimental results revealed calcined sample showed higher photocatalytic activity in degradation of CR dye as compared to hydrothermally treated sample. This increased efficiency was ascribed to better separation of excited electrons and holes due to development of a p-n heterojunction at the interface of the p-type (CuO) and n-type (ZnO) semiconductors. Photoluminescence studies (PL) were performed to explore separation/recombination rate of photogenerated charge carriers. The optical properties of samples were analyzed using UV-Visible NIR spectroscopy. Finally, the reusability studies were carried out up to ten cycles to evaluate stability and viability of multiple utilizations of photocatalysts in the degradation of CR dye. These results unfolded the immense potential of as-prepared CuO-ZnO composite nanomaterials so they can be implemented persistently and efficiently in water remediation in industry.

Keywords: Electrospinning, CuO, ZnO, hydrothermal, calcination, photocatalysis, congo red (CR) dye

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ABBREVIATIONS AND SYMBOLS

%	Percentage
θ	Theta
λ_{ex}	Excitation wavelength
λ_{em}	Emission wavelength
μg	Microgram
μL	Microlitre
$^{\circ}\text{C}$	Degree Celsius
h^+	Free holes
\AA	Angstrom
a.u	Arbitrary unit
2D	Two-dimensional
3D	Three-dimensional
k	first order rate constant
cm	Centimeter
C_0	Concentration at 0 min
CO_2	Carbon dioxide
CB	Conduction band
CR	Congo red
C_t	Concentration at time t
CuAc	Copper acetate monohydrate
Cu	Copper
CuO	Copper oxide
DI	Deionized water
R	Diffuse reflectance
DRS	Diffuse reflectance spectroscopy
eV	Electron volt
EDX	Energy dispersive X-ray spectrometry
E_g	Band gap energy

DMF	Dimethylformamide
FE-SEM	Field emission scanning electron microscopy
FTIR	Fourier transform infrared spectroscopy
h	Hour
HR-TEM	High resolution transmission electron microscope
H ₂	Hydrogen
OH	Hydroxyl group
JCPDS	Joint committee on powder diffraction standards
kV	Kilo volts
F(R)	Kubelka monk function
L	Litre
m	Mass
mg	Milligram
mL	Millilitre
min	Minute
M _w	Molecular weight
nm	Nanometer
N	Nitrogen
O ₂	Oxygen
PPM	Parts per million
hν	Photon energy
PAN	Polyacrylonitrile
KBr	Potassium bromide
PL	Photoluminescence
Rpm	Revolutions per minute
SAED	Selected area diffraction pattern
TGA	Thermogravimetric analysis
UV	Ultraviolet
VB	Valence band
H ₂ O	Water
Cm ⁻¹	Wavenumber
Wt %	Weight percentage

XPS	X-Ray photoelectron spectroscopy
XRD	X-Ray diffraction
ZnO	Zinc oxide



CHAPTER 1

INTRODUCTION

Introduction

With ever increasing industrialization and urbanization, the environment as well as water gets hugely polluted¹. Nowadays, the adulteration of water with multiple pollutants such as pesticides, bacterial pathogens, heavy metal ions and synthetic organic dyes is globally becoming an environmental catastrophe². Among these, organic dyes (methelene blue, methelene orange, congo red etc.) and bacterial pathogens (*Staphylococcus aureus*, *E coli* etc.) as they generate toxic secondary byproducts which are further nondegradable are extremely harmful pollutants present in water³. In addition to, some of the heavy metal ions that gets released from industrial effluents due to everyday usages such as As²⁺, Cd²⁺, Co²⁺, Cu²⁺ Hg²⁺ and Pb²⁺ are deleterious not only to aquatic life but also to human health through consumption of contaminated aquatic species⁴. Reports suggest that nearly 10,000 of different commercial dyes are known, with worldwide annual production of over 7×10^5 tons⁵. These dyes are highly toxic and not easily get mineralized under natural environmental conditions as most of the dyes are azo dyes contain chromophoric azo group (-N=N-). Furthermore, they are recalcitrant and carcinogenic in nature cause miscellaneous cancers^{6,7}. While scores of technologies have emeged for water remedition such as membrane filtration, flocculation, ozonation, electrodialysis , electrochemical treatment etc., but none of these are reliable, cost effective and efficient technology⁸⁻¹⁰. Therefore, photocatalysis has recently attracted more attention as a promising technique for resolving environmental issues mostly in the deterioration of organic pollutants in water remediation¹¹. As it leads to mineralization of toxic organic contaminants into less toxic carbon dioxide and water. Besides, it is eco-friendly, cost effective and bypasses the energy consumption utilizing naturally available solar light¹². Hence, metal oxide based photocatalytic degradation has been unraveled as one of the most dynamic techniques to mitigate water related concerns^{13,14}.

Today, nanotechnology has amassed stupendous attention for their implementation in environmental remediation and pollution control because of their high surface area to volume ratio and have supreme physical and chemical properties^{15,16}. Metal oxides (such as CuO, TiO₂, CeO₂, ZnO₂, SnO₂, NiO, V₂O₅) play vital role in photocatalysis because of their band gap values, unique arrangement of electronic structure, light absorption properties and charge transport characteristics. Moreover, metal oxides are easily available in nature, biocompatible and capable of generating photoexcited charge carriers. Nevertheless, this approach still suffers from some limitations i.e. the fast recombination rate of photogenerated electrons and holes. In this case, excitation of electrons from conduction band to valence band upon UV irradiation (due to high bandgap value) not only increases the cost of water remediation but also precludes the utilization of easily available solar irradiation. To beat aforementioned issues, p-n junctions can be built in photocatalyst that lead to development of potential gradient which eases the separation of electrons and holes. Till date, myriads of mixed metal oxides and nanocomposites have been developed with desired morphologies and chemical properties.

In our present study, we synthesized CuO-ZnO mixed metal oxides nanofibrous membrane as CuO is favorable to use p-n junction-mediated photocatalytic degradation of organic dyes because of its narrow band gap value ($E_g = 1.3$ eV), abundant in nature, nontoxicity and p-type semiconducting properties whereas ZnO to coupled with CuO has high band gap value ($E_g = 3.3$ eV) and n-type semiconducting properties to develop potential gradient, hence to enhance photocatalytic efficiency. These nanofibrous membranes find huge potential in photocatalytic application like degradation of synthetic dyes predominantly azo dyes. One more advantage is that their easy retrieval from treated solution without leaving any toxic secondary residues as well as retaining the same molar mass lacking any disintegration. These potential features of prepared-photocatalyst foster their application in industrial level for efficient removal of noxious organic pollutants present in waste water.

1.1 Objectives

The key objectives of this study are

- Fabrication of PAN-based metal oxide nanofibrous composites by coupling electrospinning technique followed by calcination and hydrothermal treatment.
- Characterization of nanofibrous composites using various analytical techniques.
- Investigation of dye degradation efficiency under visible light irradiation.
- Comparative analysis of photodegradation efficiency of as-prepared nanofibrous composites by calcination and hydrothermal technique.
- Reusability study in subsequent cycles of degradation reaction.

1.2 Significance of the present study

- A novel polymer PAN based fabrication of two dimensional CuO-ZnO nanofibrous composites using simple and cost effective electrospinning technique followed by post calcination and hydrothermal treatment.
- Photocatalytic efficiency of as-prepared nanofibrous composites towards CR dye under solar irradiation was investigated.
- Initially some control experiments were conducted to unveil the requirement of both photocatalyst and sun light for photocatalytic degradation.
- Kinetic studies were carried out to validate the experimental data as well as rate of photocatalysis.
- The complete mechanism of CR dye degradation under solar irradiation was explained.
- Photoluminescence (PL) studies were conducted to investigate recombination/separation rate of charge carriers.
- Reusability studies were performed to evaluate viability of photocatalysts for multiple cycles.

CHAPTER 2

REVIEW OF LITERATURE

2.1 Fabrication of nanofibers

Over the past few decades, there has been vast improvement in development of one dimensional (1D) nanostructures such as nanofibers, nanotubes, nanowires etc¹⁷. Nanofibers are one dimensional nanostructures having diameter of few hundred nanometer (less than 100 nm). Nanofibers have some unique properties that set apart from other nanostructures such as enhanced surface area to volume ratio and greater porosity in different applications like water purification process¹⁸, solar photocatalytic degradation¹⁹, biosensor²⁰, tissue scaffold in tissue engineering²¹, and drug delivery etc²².

In general, there are three methods available for the fabrication of nanofibers i.e. self assembly²³, phase separation²⁴ and electrospinning²⁵. Self assembly is a phenomenon in which atoms or molecules of a system come together to form a larger functional unit where intermolecular force leads to spontaneous gathering of components into stable nanostructure²⁶ whereas in phase separation technique, solvent rich phase and polymer rich phase get separated by thermal energy or by introducing the non-solvent into polymer phase in non-solvent induced phase separation. It provides many advantages such as simple, energy efficient and cost effective but it has one drawback that it can't be scaled up for laboratory purpose. Nanofibers with diameter of 50- 500 nm can be fabricated using phase separation technique^{27,28}.

The third technique is electrospinning which is more advanced and vastly used in the fabrication continuous ultrafine nanofibers of few nanometers. The term "electrospinning" was derived from "electrostatic forces" which ease the fabrication of ultrathin nanofibers when a high voltage is applied²⁹. Electrospinning is an old technique was first patented by J.F. Cooley in 1900 and W.J. Morton in 1902³⁰. A couple of patents issued by Formhals (1934-1944) demonstrating the set up of electrospinning and drawing of nanofibers applying electrostatic forces. In addition to, Antonin Formhals in 1934 filed a patent on electrospinning for the generation of textile yarns and for

electrospinning cellulose acetate using acetone and monomethyl ether of ethylene glycol as solvents^{31,32}. This electrospinning renders numerous advantages over other techniques as it facilitates the fabrication of nanofibers of few nanometers with high porosity, enhanced surface area to volume ratio, malleability and the ability to control the composition of nanofibers. With these additional supremacies, ultrathin electrospun nanofibers have been successfully implanted in countless fields such as photocatalysis, tissue engineering scaffolds, water filtration, healthcare, pharmaceutical, optical sensor, optical electronics, defense, biotechnology and environmental engineering etc³³⁻³⁶. Overall, this is a very simple and robust technique to engineer nanofibers from a wide variety of polymers.

2.2 Principle of electrospinning

Electrospinning, an electrostatic fiber fabrication technique, uses electrostatic forces to generate ultrathin fibers from polymer solutions or melts in the range of several tens of kvs. The process of electrospinning is a major focus of attention in recent years not only due to its flexibility in spinning a wide variety of polymeric fibers but also due to its ability to produce ultrathin and continuous fibers on a scale of nanometers that is otherwise difficult to achieve by using any standard technologies. Electrospinning set up is very simple and consists of three major components such as high voltage supply, spinneret with syringe and grounded collector.

In electrospinning, a polymer solution is held by its surface tension at the end of capillary tube. When a high voltage is applied, charge is uniformly distributed over the surface of droplet coming out of the nozzle. The droplet is now introduced to two electrostatic forces i.e. electric charge induced on the liquid surface and Coulombic force due to external electric field. The electrostatic repulsion between charges on the surface and the external field results in the morphological change in the droplet from pendant to conical shape known as Taylor cone. When increasing voltage exceeds threshold point where repulsive electrostatic force dominates surface tension resulting in inversion of rounded tip and ejection of charged jet from Taylor cone. In the meantime, solvent present in polymer solution evaporates leaving behind the nanofibers on the metallic collector. Sometimes problem may occur that the tip of needle gets blocked due to hydrolysis, condensation and gelation of precursor solution resulting in fabrication of nonuniform fibers. The problem can be surpassed by changing precursor or by adding suitable catalyst to adjust hydrolysis or gelation rate³⁷. In addition to, there are several

other parameters that can be considered to control morphology and diameter of nanofibers^{38,39}. These parameters are categorized into three groups:

Table 2.1 Various parameters of electrospinning

Solution	Processing parameters	Atmosphere
Viscosity	Voltage applied	Temperature
Surface tension	Flow rate	Humidity
Conductivity	Distance between spinneret and collector	
Elasticity		
Solvent properties		
Solution concentration		

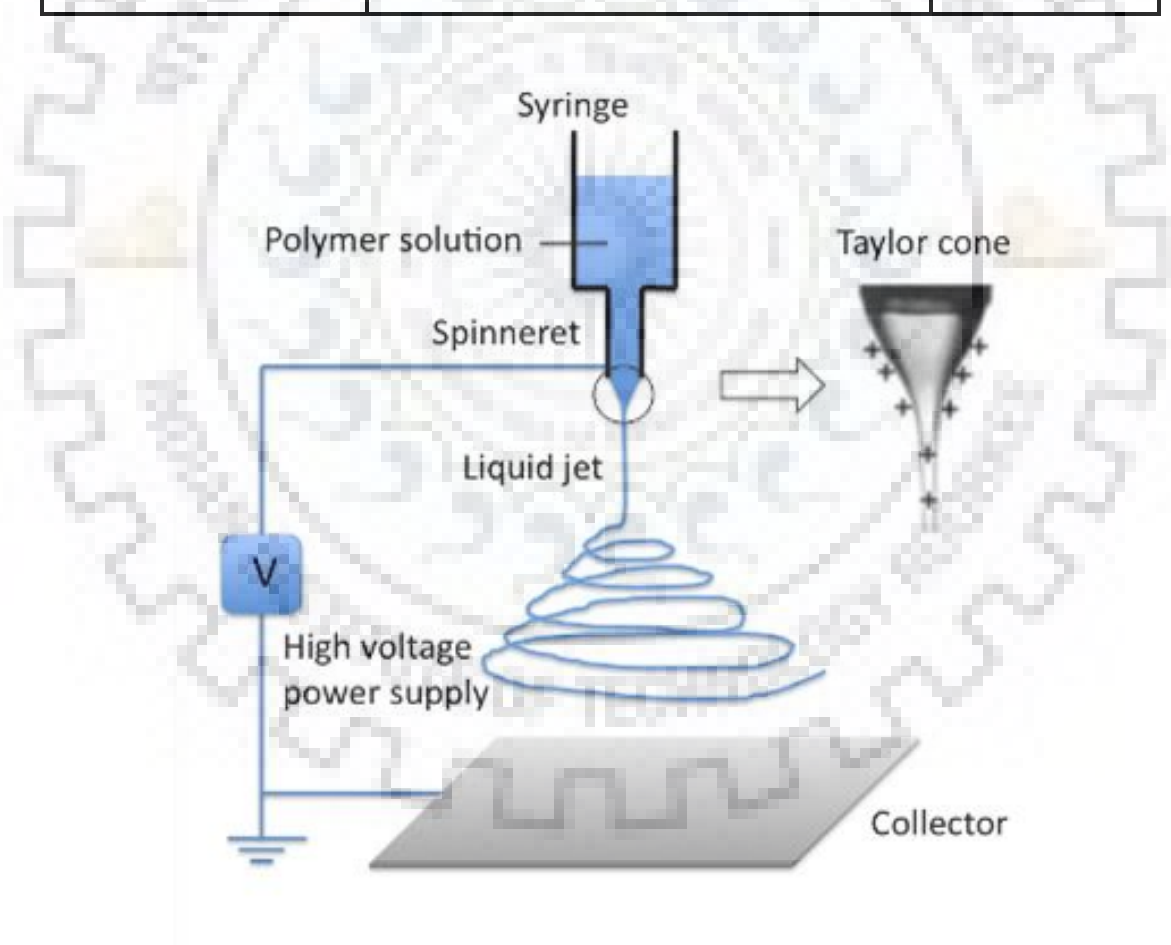


Figure 2.1 Schematic diagram of electrospinning for the fabrication of ultrathin nanofibers

2.3 Congo red

In our present work, congo red (CR) dye was taken as model dye for photocatalytic experiments. CR dye is an organic dye, the sodium salt of 3,3'-([1,1'-biphenyl]-4,4'-diyl)bis(4-aminonaphthalene-1-sulfonic acid). It is an azo dye characterized by two nitrogen to nitrogen double bonds (-N=N-) that are usually attached to benzene and naphthalene rings⁴⁰. When it is used as photocatalyst, the azo bonds are oxidized by free hydroxyl radicals or holes or reduced by electrons. The cleavage of azo bonds eases the degradation of CR dye. It is used as pH indicator as it can change color from blue to red at pH 3 to 5.2. The color of azo dyes is determined by the number of azo bonds present and the nature of chromophores and auxochromes attached²⁷. So when it is dissolved in water, it leads to formation of red colloidal solution. It finds use in molecular biology laboratories for staining purposes. It is highly noxious because of its carcinogenic component (i.e. benzidine). It invites skin irritation and has dreadful effects on respiratory system and reproductive system of human body⁴¹.

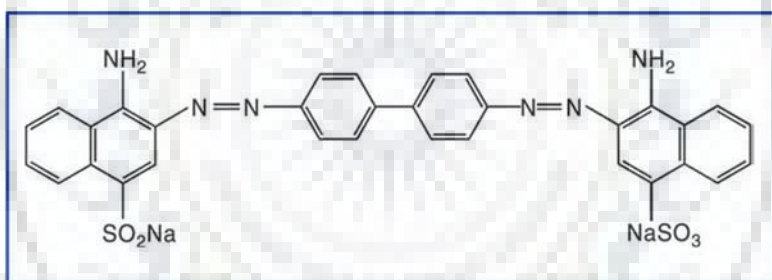


Figure 2.2 Molecular structure of CR dye

2.4 Hydrothermal method

Hydrothermal synthesis is a very simple and fascinating technique to generate various metal oxide nanostructures such as nanoparticles⁴², nanofibrous membrane⁴³, nanorods⁴⁴, nanoflowers⁴⁵ and nanowires etc⁴⁶. It is a heterogeneous reaction which occurs in the presence of aqueous solvent (eg. water, NaCl, H₂SO₄, KCl etc) under constant pressure and temperature in a closed environment for a certain time period. In this technique, several parameters such as type of solvent, surfactant, pH, temperature, pressure, reaction time and metal precursor salts etc have great contribution to shape the morphology and physio-chemical properties of nanostructures⁴⁷.

It provides the luxury of lower reaction temperature, increased purity, uniform anatomy, homogenous phase, crystallinity and mitigation of agglomeration of particles.

2.5 Calcination method

Calcination is a heating treatment to synthesis diverse metal oxides from metal precursor salts such as Fe_2O_3 , CuO , Al_2O_3 , NiO , MnO_2 and Cr_2O_3 etc⁴⁸. The calcination temperature and heating rate have tremendous effects on morphology, structure, growth, surface property, porosity and especially photocatalytic effects of metal oxides⁴⁹. Lingling He and Zhifang Tona prepared ZnO nanorods with heating rate $1^\circ \text{C}/\text{min}$ at 300°C revealed best photocatalytic activity because of high oxygen vacancies and its distinctive one dimensional morphology⁵⁰.

2.6 Metal oxides

2.6.1 Copper oxide

Copper is an essential element having good thermal conductivities and high electrical properties. Its oxides such as CuO (monoclinic) and Cu_2O (cubic) are used as potential photocatalysts for organic dye degradation in presence of solar irradiation. CuO and Cu_2O are P-type semiconductor materials exhibiting narrow band gap of 1.9 to 2.1 eV and 2.1 to 2.6 eV respectively⁵¹. Copper oxide finds its application in chemical sensors, optical devices, photovoltaic cells and solar cells etc⁵².

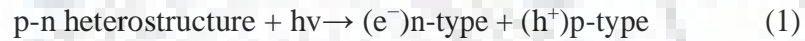
2.6.2 Zinc oxide

Zinc oxide (ZnO) is a wide band gap (3.3 eV) n-type semiconductor. ZnO has multifarious promising properties such as wide band gap, high electron mobility and good luminescence etc⁵³. These favorable properties of ZnO set it apart from other metal oxides for various applications for light-emitting diodes, thin film transistors, transparent electrodes and photocatalysts etc.

Metal oxides are employed as photocatalysts because of their high porosity, unique electronic configuration and light absorption properties etc⁵⁴. Besides, these are eco-friendly, abundant in nature, highly stable and able to generate photoexcited charge carriers which ease the photocatalytic degradation of organic dyes⁵⁵. To increase the light absorption capacity and photocatalytic efficiencies, sometimes CuO and ZnO are coupled to form a p-n heterojunction⁵⁶.

2.7 Photocatalytic mechanism

When an n-type semiconductor is integrated with p-type semiconductor, a p-n heterojunction is developed. As a result, electrons from n-type diffuse to p-type semiconductor and holes drift from p-type to n-type semiconductor till the system achieves equilibrium. So it leads to developing an electric field at junction of p-n semiconductors. When a light of certain threshold energy incident on heterojunction, the excited electrons drift towards conduction band of n-type semiconductor and vacant holes migrate towards valence band of p-type semiconductor. The electrons at the surface react with dissolved oxygen to produce superoxide radical ions ($O_2^{\cdot-}$) which finally gives rise to hydroxyl radicals (OH^{\cdot}) via generation of hydroperoxy radicals (HO_2^{\cdot}). Meanwhile holes are confined by water molecules on the top of catalyst to generate hydroxyl radicals (OH^{\cdot}), which facilitates degradation of organic dyes. The photocatalytic mechanism carried out by heterostructures demonstrated as follows:



Besides, while using visible light as a source of energy, it sometimes fosters to dye sensitization mechanism. The dye is sensitized when sunlight incident on it, as a result it drives excited electron into conduction band of metal oxide. These electrons react with ambient oxygen to yield free radicals which incorporate with the excited dye molecules to decompose them. The dye sensitization mechanism carried out by metal oxide as shown by equations below.

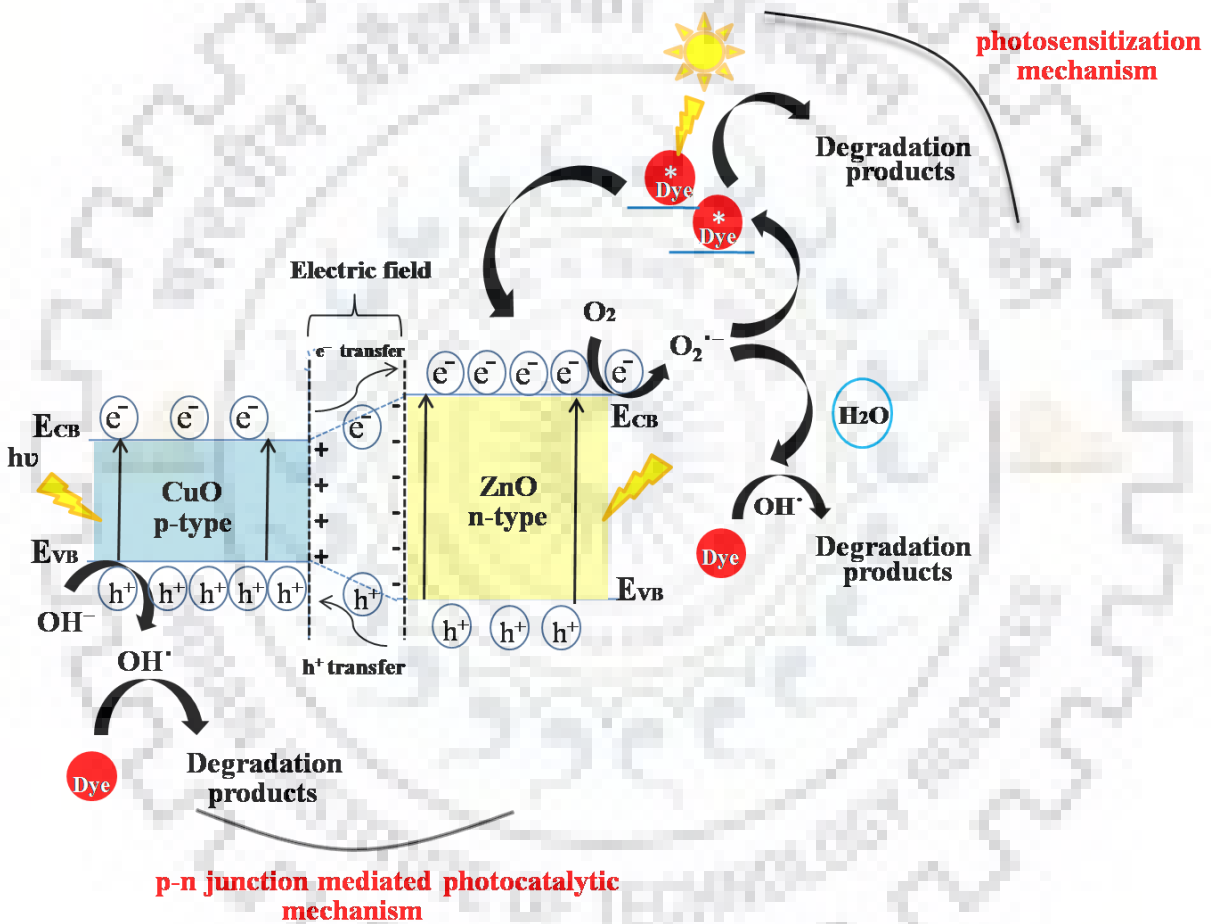
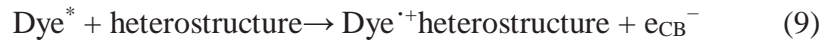


Figure 2.3 Different mechanisms of CR dye degradation in presence of sun light

CHAPTER 3

MATERIALS AND METHODS

3.1 Materials

3.1.1 Reagents

- Congo Red (CR)(Mw = 696.68 g/mol)
- Copper acetate monohydrate (CuAc_2) [$\text{Cu}(\text{CH}_3\text{COO})_2 \cdot \text{H}_2\text{O}$] (Mw = 199.65 g/mol)
- N, N- Dimethylformamide (DMF) [$\text{C}_3\text{H}_7\text{NO}$] (Mw = 73.09 g/mol)
- Polyacrylonitrile (PAN) [$(\text{C}_3\text{H}_3\text{N})_n$] (Avg. Mw = 150,000)
- Ultrapure Water (18 M Ω)
- Zinc acetate dihydrate (ZnAc_2) [$\text{Zn}(\text{CH}_3\text{COO})_2 \cdot 2\text{H}_2\text{O}$] (Mw = 219.49 g/mol)

3.1.2 Equipments

- Autoclave (NANOMAG)
- Electrospinning machine (ESPIN NANO, PECO)
- Fourier transform infrared spectrometer (FTIR) (Thermo Nicolet)
- Thermogravimetric analyzer (TGA) (TG/DTA SII 6300 EXSTAR)
- Transmission electron microscope (TEM) (JEOL JEM-3200FS)
- Tube furnace (Nabertherm, Germany)
- UV-Visible spectrometer (Lasany double-beam L1 2800)
- UV-VIS-NIR spectrophotometer (PerkinElmer, LAMBDAL6020087)
- X-ray diffractometer (XRD) (Bruker AXS D8 Advanced)
- XPS (PHI 5000 VersaProbe III, Physical Electronics)

3.2 Methods

3.2.1 Preparation of CuAc/ZnAc/PAN polymeric blend solution

- Weighed 0.35 g (7 Wt%) of PAN (Polyacrylonitrile) and dissolved into 5 ml of DMF (N, N-Dimethylformamide) in two glass vials.
- The as-prepared aqueous solution was magnetically stirred at 350 rpm for 30 min at room temperature.
- Weighed 350 mg of copper acetate monohydrate (CuAc) and zinc acetate dihydrate (Zn Ac) and dissolved them into aqueous solution in two respective vials.
- **NOTE:** CuAc salt is dark green in color whereas the zinc acetate is colorless.
- Thereafter, copper acetate/PAN mixture was added slowly to the zinc acetate/PAN mixture and undergoes constant magnetic stirring for 12 h to get a homogenous green colored copper acetate/zinc acetate/PAN blend polymer solution (with molar ratio of Cu: Zn =1:1).

3.2.2 Fabrication of PAN/CuO-ZnO composite nanofibrous membrane

- The green viscous solution was filled in a 2.5 mL syringe with a metal needle and kept at a distance of 20 cm from the collector covered with the aluminium foil
- The flow rate of the solution was set at a rate of 0.45 mL/h and a fixed voltage of 12 kV was maintained between the needle tip and the grounded collector.
- After few hours, the nanofibrous sheet deposited on aluminium foil which was then taken and kept for heat treatment i.e. hydrothermal treatment at 200 °C for 12 h and calcined at 400°C for 2 h in the presence of air to obtain CuO-ZnO nanofibrous composite membrane.

3.3 Characterization techniques

3.3.1 X-Ray diffraction (XRD)

The X-Ray diffraction was carried out to find out crystalline nature and size using Bruker AXS D8 advanced powder X-ray diffractometer with Cu-K α radiation of wavelength $\lambda = 1.5404 \text{ \AA}$ in the range of 20° to 90° with a scan rate of $0.5^\circ/\text{min}$. The diffraction peaks were analyzed using PANalytical Expert Highscore Plus software.

3.3.2 Fourier transform infrared (FTIR) spectroscopy

FTIR spectroscopy of nanofibrous composites was performed by properly mixing small amount of samples with KBr pellets using Thermo Nicolet spectrometer in the range of $4000\text{-}400 \text{ cm}^{-1}$.

3.3.3 Thermogravimetric analysis (TGA)

Thermogravimetric analysis (TGA) was performed by TG/DTA SII 6300 EXSTAR thermal analyzer by heating up to temperature $800 \text{ }^\circ\text{C}$ with a constant heating rate of $5^\circ/\text{min}$.

3.3.4 High resolution transmission electron microscopy (HR-TEM)

The transmission electron micrographs and selected area electron diffraction (SAED) patterns were obtained using JEOL JEM-3200FS Field Emission Electron Microscope working at 200 keV with machine resolution of 0.4 nm . The samples were prepared by sonication and dispersed a couple of drops onto the nonglossy surface of carbon-coated copper grids.

3.3.5 Diffuse reflectance spectroscopy (DRS)

The optical properties of the samples were examined by recording diffuse reflectance spectra (DRS) in the range of 250 nm to 800 nm using UV-VIS-NIR spectrometer (PerkinElmer, LAMBDAL6020087). The as-prepared samples were powdered with help of mortar and pestle and used for data acquisition.

3.3.6 X-Ray photoelectron spectroscopy (XPS)

The chemical & electronic states and composition of as-prepared nanofibrous composites were studied by using X-ray photoelectron spectroscopy (XPS) by exposing the samples with X-ray beam (Al 1486 single X-ray beam) and the equipment possessing C₁₀ gun with vacuum pressure of 3.75×10^{-14} to 3.75×10^{-10} torr with 20 min of time of detector acquisition. All the raw data obtained were plotted in Origin Pro 8.0 software.

3.3.7 UV-Visible spectroscopy

The ability to absorb sun light of the samples was inspected by UV-Visible spectroscopy. The dye solution was scanned in the wavelength range of 200-800 nm. The photocatalytic experiments were conducted with the help of UV-Visible spectrophotometer (Lasany double-beam L1 2800). The absorbance of dye solution was taken at characteristic wavelength ($\lambda = 500$ nm) at fixed interval time during 11a.m. to 5 p.m. The concentration of dye was calculated using calibration curve plotted between absorbance and known concentration of the dye.

3.3.8 Photoluminescence (PL) studies

Photoluminescence (PL) spectra of the samples were obtained with the help of fluorescence spectrophotometer which is equipped with xenon lamp. The as-prepared samples were sonicated and set for data acquisition. The emission spectra were recorded with excitation wavelength at 370 nm for both calcined and hydrothermal samples.

3.4 Photocatalytic studies

Congo red (CR) dye was used as model dye to evaluate photocatalytic activity of both the samples. The photocatalytic experiments were performed by adding catalyst, having different molar mass, in a dye solution with an initial concentration of 180 ppm (water 4.5 mL + dye 0.5 mL = 5 mL dye solution). The decrease in dye concentration was evaluated using a UV-visible double beam spectrophotometer by taking the absorbance at 500 nm at particular intervals of time. The percentage of dye left after a particular time interval was calculated as follows:

$$\% \text{ dye left after time at } t = (C_0/C_t) \times 100$$

Where, t is the time, C_0 denotes concentration of the initial solution and C_t , concentration after time t . All the sunlight mediated photocatalytic experiments as well as comparative studies were performed in between 11:00 a.m. and 5:00 p.m.

3.5 Reusability studies

Reusability study was performed up to ten cycles with the synthesized composite material, but with the fresh aqueous dye solution. After each cycle, the samples were washed with distilled water and used in same experimental conditions.



CHAPTER 4

RESULTS AND DISCUSSIONS

4.1 Synthesis of CuO-ZnO nanofibrous composites

Fabrication of CuO-ZnO nanofibrous composites was done using very simple, facile and cost effective electrospinning technique followed by heat treatment i.e. calcination at 400° C for 2 hr and hydrothermal at 200°C for 12 hr. The metal precursor salts (copper and zinc) were dissolved in dimethylformamide (DMF) and then polyacrylonitrile (PAN) was added to prepare homogenous blend solution. The solution was then electrospun with a flow rate of 0.45 mL/h at a fixed voltage of 12 kV to fabricate ultrathin and continuous nanofibers which get deposited on collector plate in the form of nanosheet. The as-prepared thin sheet was peeled off and given heat treatment to obtain CuO-ZnO nanofibrous composites. The nanofibrous composites were employed as photocatalyst to degrade CR dye solution under visible light. The complete procedure was schematically represented in figure 4.1.

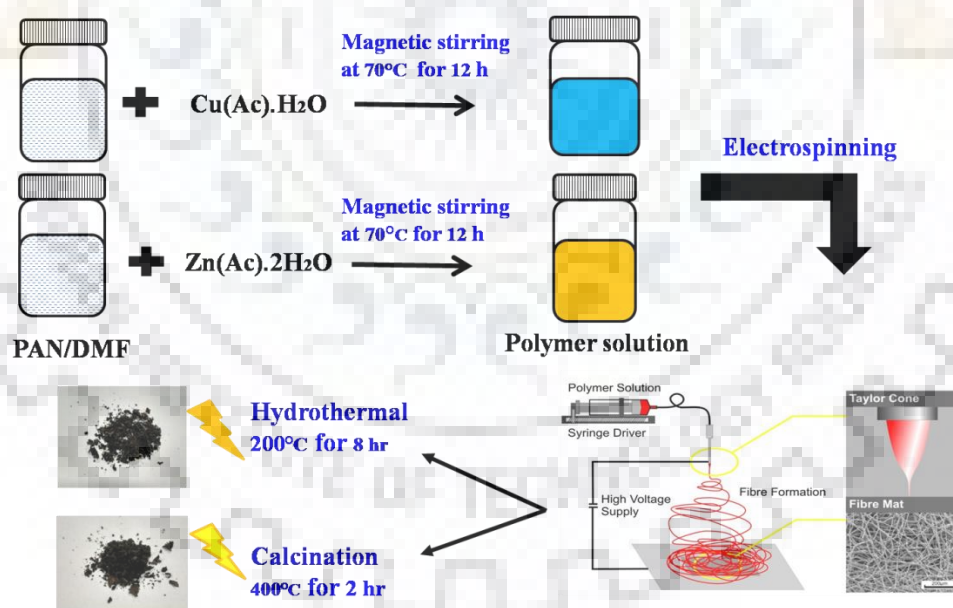


Figure 4.1 Schematic representation of fabrication of CuO-ZnO nanofibrous composites using electrospinning

4.2 X-ray diffraction (XRD) analysis

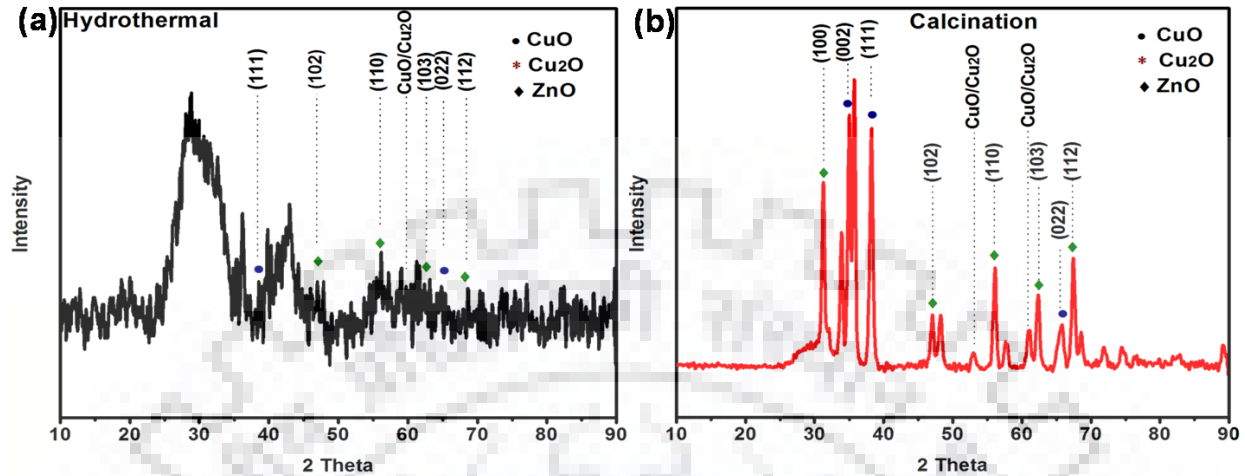


Figure 4.2 (a, b) XRD patterns of hydrothermal and calcined sample

The structural details and crystalline property of metal oxide PAN nanofibrous composites were analyzed by powder X-ray diffraction pattern (XRD) using PANalytical X'pert High Score Plus software. Figure 4.2(a, b) represent the typical XRD patterns of hydrothermally treated sample and calcined sample respectively where standard peaks of all metal oxides formed are observed. The characteristic diffraction peaks indexed to 2θ are 47.35° , 56.22° , 62.19° and 67.58° corresponding to (102), (110), (103) and (112) crystal planes respectively according to JCPDS card number 01-079-0208 which determines hexagonal structure of zinc oxide (ZnO). The high intense peaks observed at 38.48° and 65.85° related to planes (111) and (022) can be assigned to monoclinic phase of CuO (JCPDS no 00-048-1548) and some planes attributed to the cubic phase of Cu₂O (JCPDS no 00-002-1067) which confirms the complete oxidation of copper. The broad peaks found between 25° and 35° is due to the semi crystalline nature of PAN polymer. The crystallite size of metal oxide nanofibrous composites was also determined using the Debye Scherrer formula:

$$t = K\lambda / B \cos\theta$$

where t is the crystallite size, K is numeric constant of value 0.9, λ is wavelength of Cu $K\alpha$ radiation which is equal to 0.154 nm, B is full width at half maximum (FWHM). Using this above formula, the mean size of metal oxide nanofibrous composites was found to be 7.44 nm.

Table 4.1 Various parameters of XRD analysis

Sample name	Angle (2θ)	Crystal plane	JCPDS no	Crystal structure
ZnO	47.35	(102)	01-079-0208	Hexagonal
	56.22	(110)		
	62.19	(103)		
	67.58	(112)		
CuO	38.48	(111)	00-048-1548	Monoclinic
	65.85	(022)		
Cu ₂ O	N.A	N.A	00-002-1067	Cubic

4.3 Fourier transform infrared (FTIR) analysis

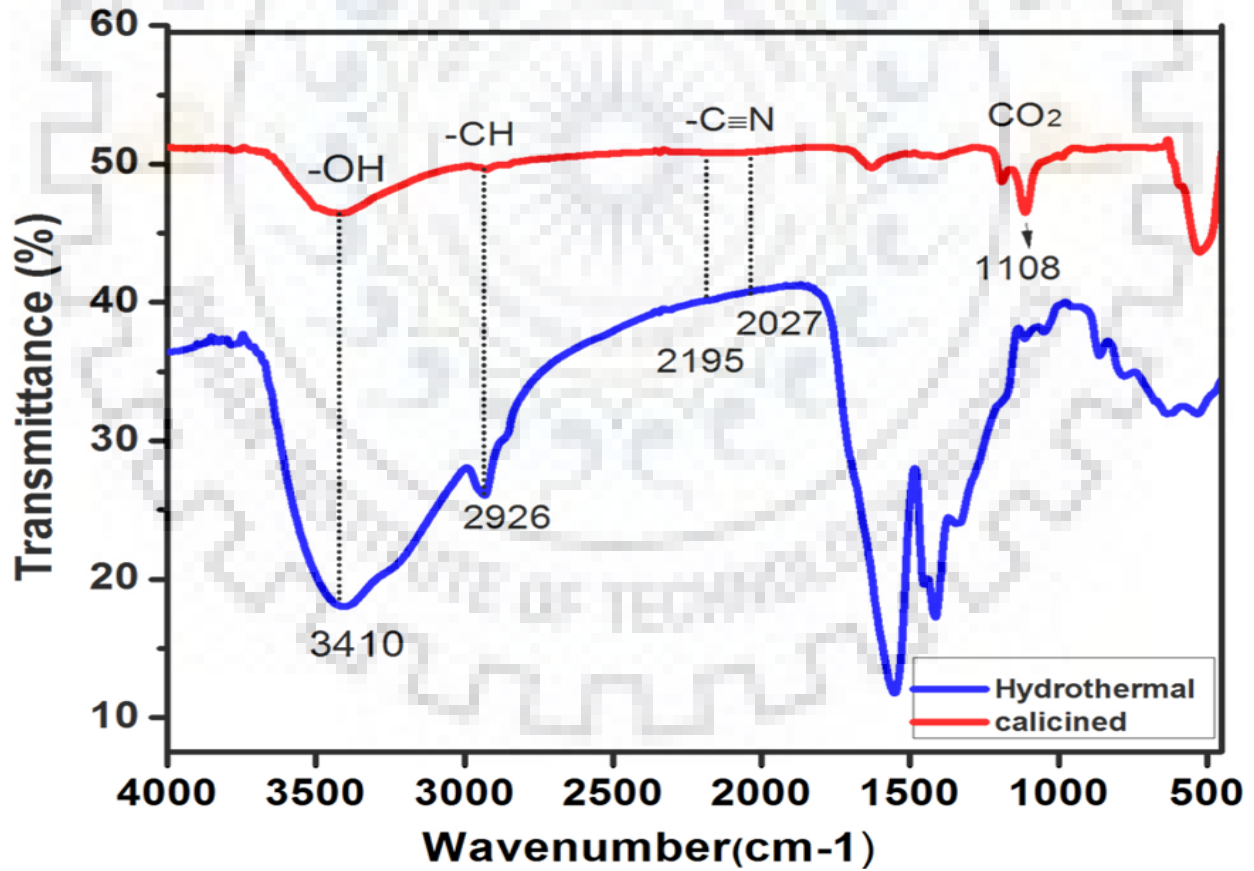


Figure 4.3 FTIR spectra for CuO-ZnO nanofibrous composites

Fourier transform infrared (FTIR) spectrum analysis was performed to find out functional groups present in CuO-ZnO nanofibrous composites as-prepared by electrospinning followed by heat treatment techniques i.e. hydrothermal and calcination. A broad peak at 3400 cm^{-1} and 3410 cm^{-1} found as -OH stretching vibration which confirms the absorbed water molecules over the surface of nanofibrous composites in hydrothermal and calcination respectively.⁵⁷ A sharp peak at 2926 cm^{-1} depicts symmetric and antisymmetric stretching and bending vibrations of -CH group.⁵⁸ Tiny peaks discovered between 2195 cm^{-1} and 2027 cm^{-1} confirm the presence of nitrile group ($\text{-C}\equiv\text{N}$) of polyacrylonitrile (PAN) in nanofiber.⁵⁹ Additional peaks from 1622 cm^{-1} to 1326 cm^{-1} ascribed to stretching vibrations of -CH group both in hydrothermal and calcined sample. An intense peak tracked down at 1108 cm^{-1} shows absorbed CO_2 in calcination.⁶⁰ The characteristic spectra found from 861 cm^{-1} to 516 cm^{-1} indicate the formation of CuO and ZnO in both hydrothermal and calcined samples.⁶¹

4.4 Thermogravimetric analysis (TGA)

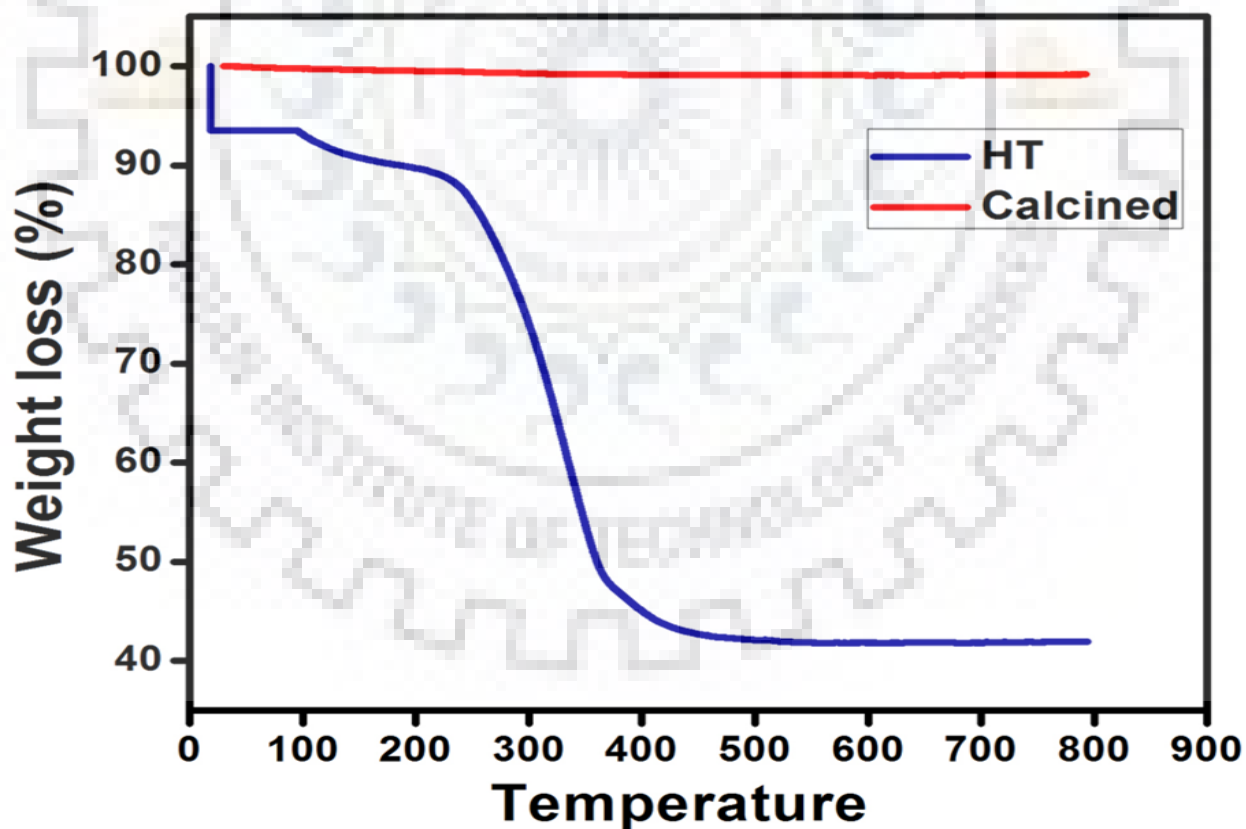


Figure 4.4 TGA patterns for CuO-ZnO nanofibrous composites

The thermogravimetric analysis (TGA) of CuO-ZnO nanofibrous composites was performed to study the thermal degradation behavior by measuring their change in mass as a function of temperature in a defined atmosphere. The nanofibrous composites follow the uniform degradation profile after hydrothermal treatment. The initial weight loss (less than 150°C) due to physiochemical absorption of moisture and low molecular weight solvents present in composites. Further it undergoes cleavage of C-C bonding in polyacrylonitrile (PAN) polymer between 150 and 250 °C and then undergoes (between 250 and 500°C) combustion of carbon present in nanofibrous composites corresponds to 40 to 80% weight loss. Only 41 % residues left behind at the end of 800°C which confirms the thermal stability of CuO-ZnO nanofibrous composites whereas, in calcination 99% by weight of residues are left, which ascertained that the samples are thermally stable as compared to the samples synthesized by hydrothermal method. Moreover, in calcination process there is initial loss of weight could be due to the moisture and unreacted components.

4.5 High resolution - transmission electron microscopy (HR-TEM) analysis

The structural details and morphology of CuO-ZnO nanofibrous composites were analysed using transmission electron microscopy (TEM).

4.5.1 TEM analysis of hydrothermally treated sample

Figure 4.5(a, b) represents the HRTEM image of hydrothermal sample which is a single nanofiber due to the presence of PAN polymer, possesses the diameter of 450 – 500 nm approximately. The SAED pattern (inset the figure 4.5(c)) shows the amorphous nature of hydrothermal sample. Figure 4.6(a-g) depicts elemental mapping which confirms the existence of the elements carbon, oxygen and nitrogen in addition to copper and zinc. It clearly manifests the homogenous distribution of copper and zinc throughout the nanofibers overall. Figure 4.7 represents EDX analysis of hydrothermal sample revealed the presence of copper (11.96 Wt %) and zinc (10.92 Wt %) in almost equal amounts on the surface of nanofibers. As the spectrum contained five peaks corresponding to C, O, N, Cu and Zn, respectively which confirmed that no other impurities were detected.

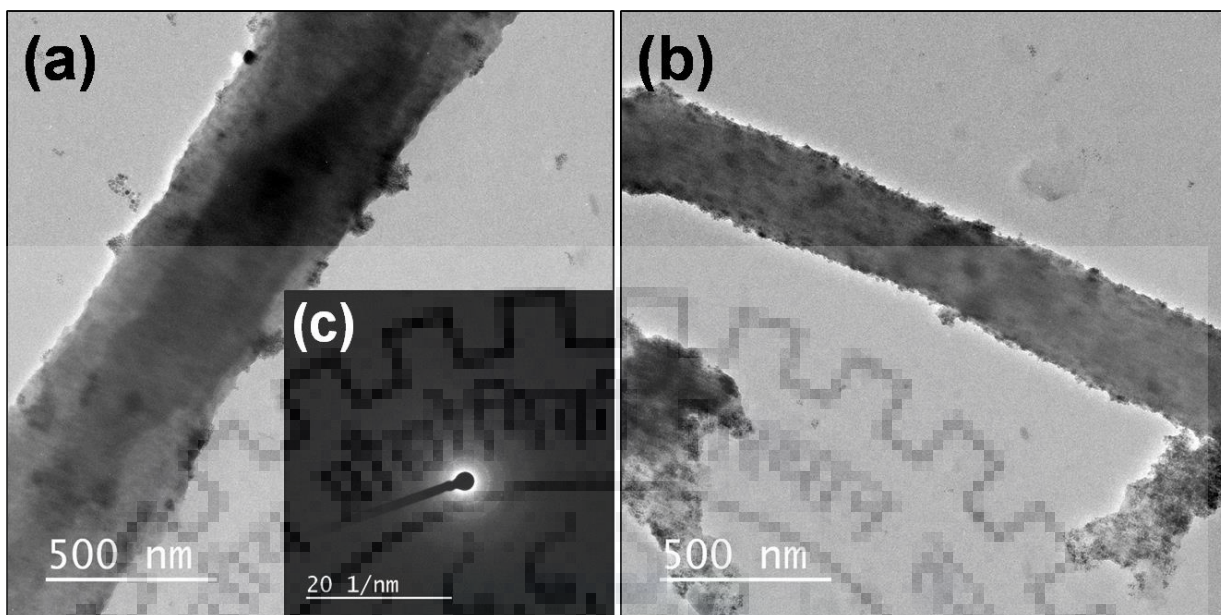


Figure 4.5(a-b) TEM images of hydrothermally treated sample, (c) its SAED pattern

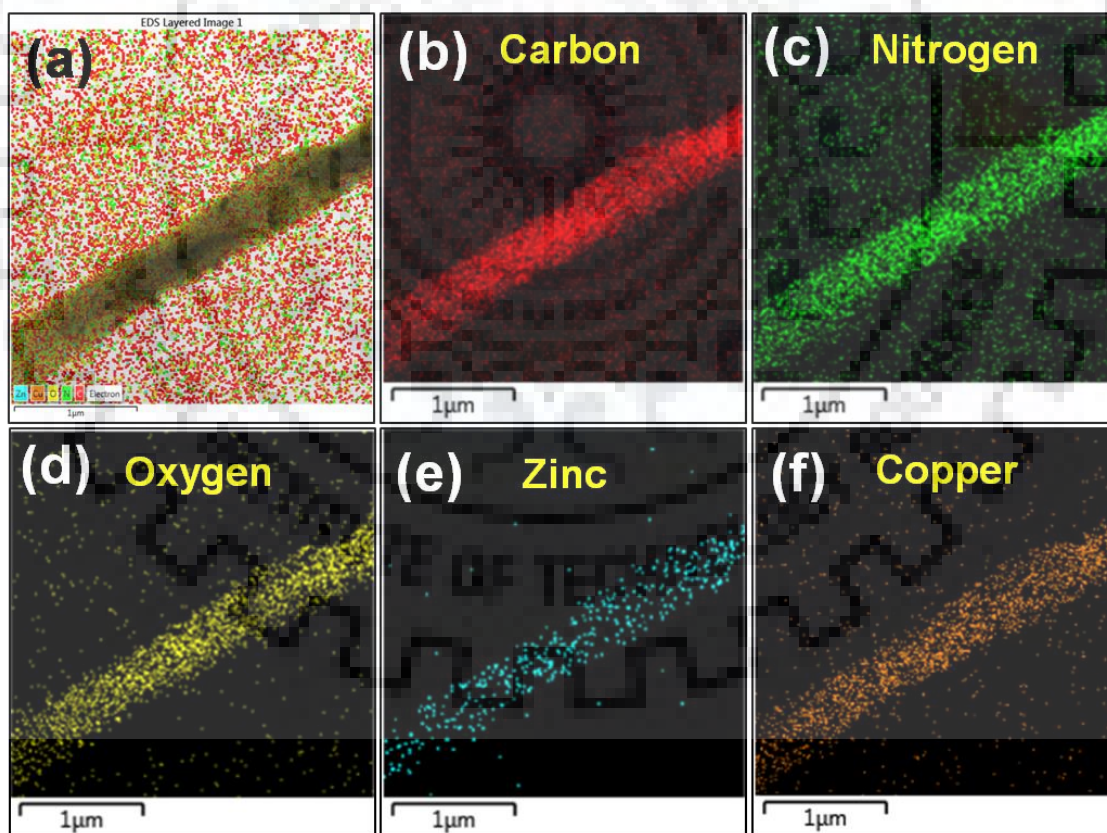


Figure 4.6(a-f) Elemental mapping indicating the uniform distribution of different elements (C, N, O, Zn, Cu)

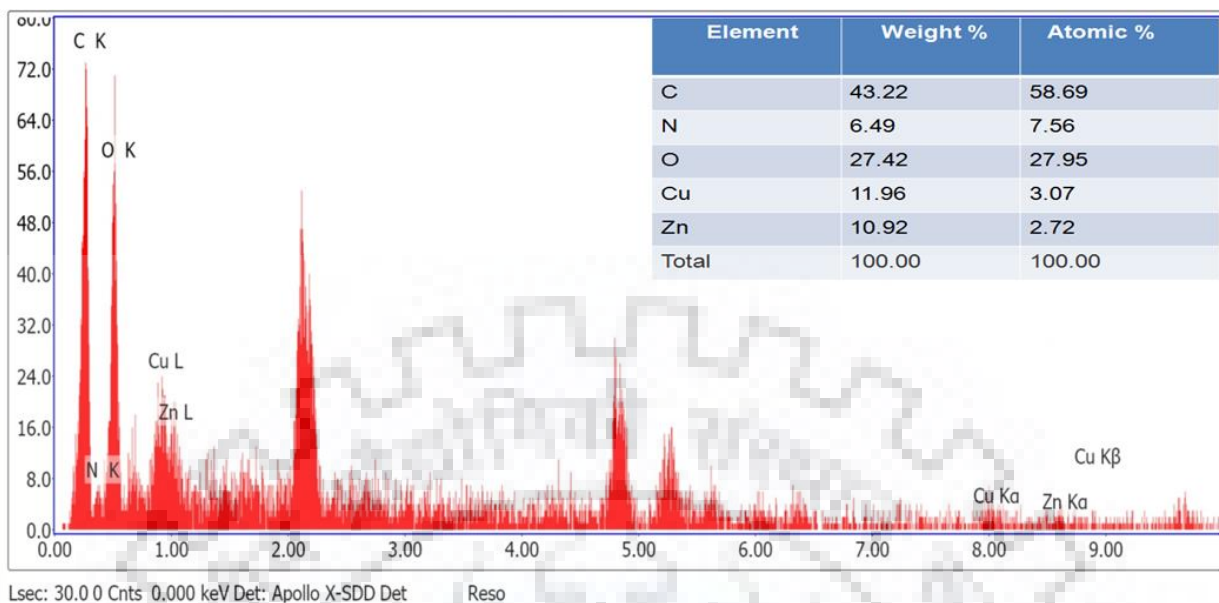


Figure 4.7 EDX spectra and elemental composition

4.5.2 TEM analysis of calcined sample

Figure 4.8(a-b) represents the TEM images of calcined sample at different magnifications confirming the diameter in the range 130 – 160 nm. Along this SAED pattern (inset in figure 4.8(c)) depicts the polycrystalline nature of the nanofibers as rings are clearly visible. Figure 4.9(a-f) show elemental mapping which illustrates the presence of elements like carbon, oxygen, nitrogen, copper and zinc on nanofiber. Figure 4.10 tells EDX analysis of calcined sample which unfolded the presence of copper (32.65 Wt %) and zinc (30.71 Wt %) on the surface of nanofiber as compared to hydrothermal sample.

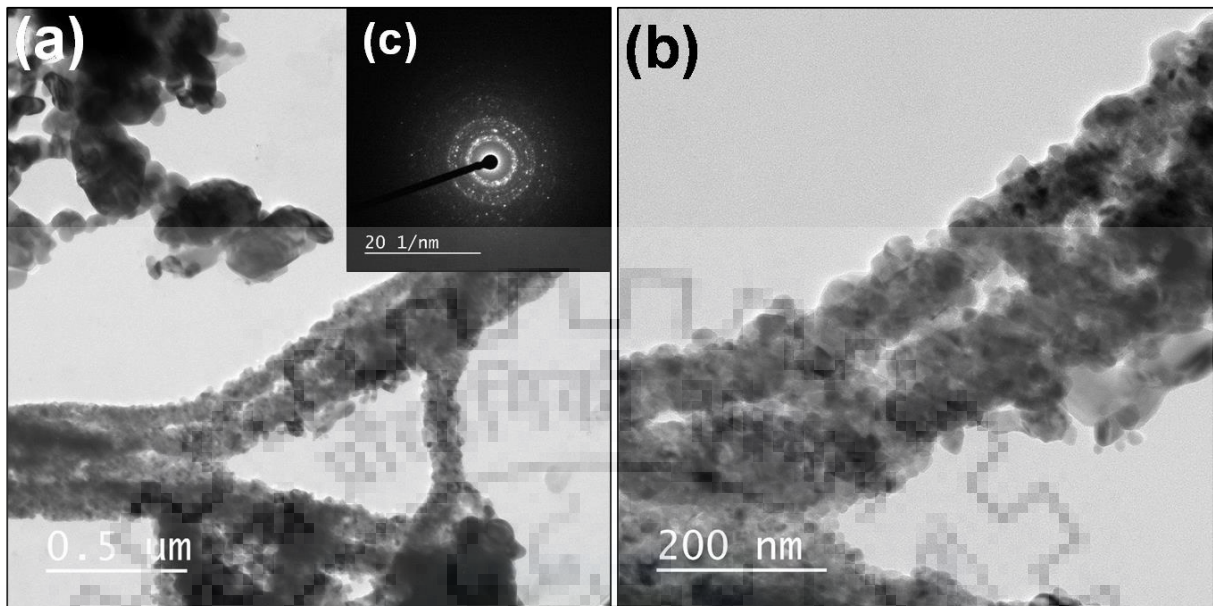


Figure 4.8(a-b) TEM images of calcined sample, (c) its SAED pattern

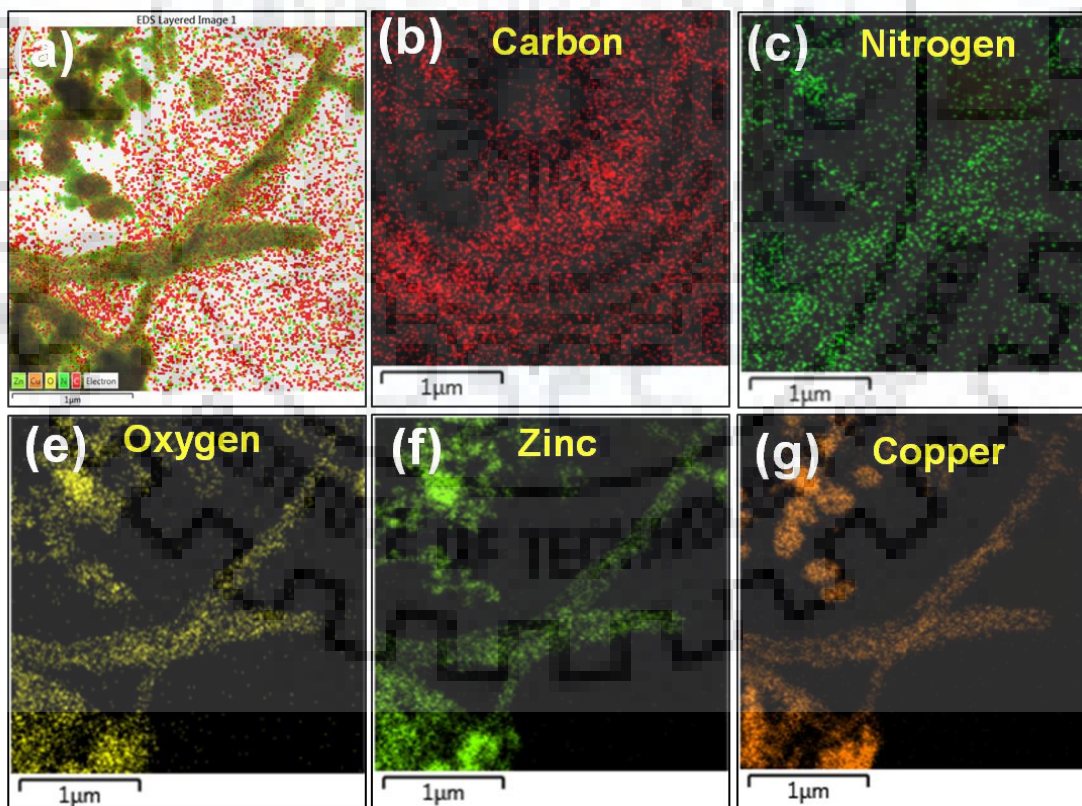


Figure 4.9(a-g) Elemental mapping indicating the uniform distribution of different elements (C, N, O, Zn, Cu)

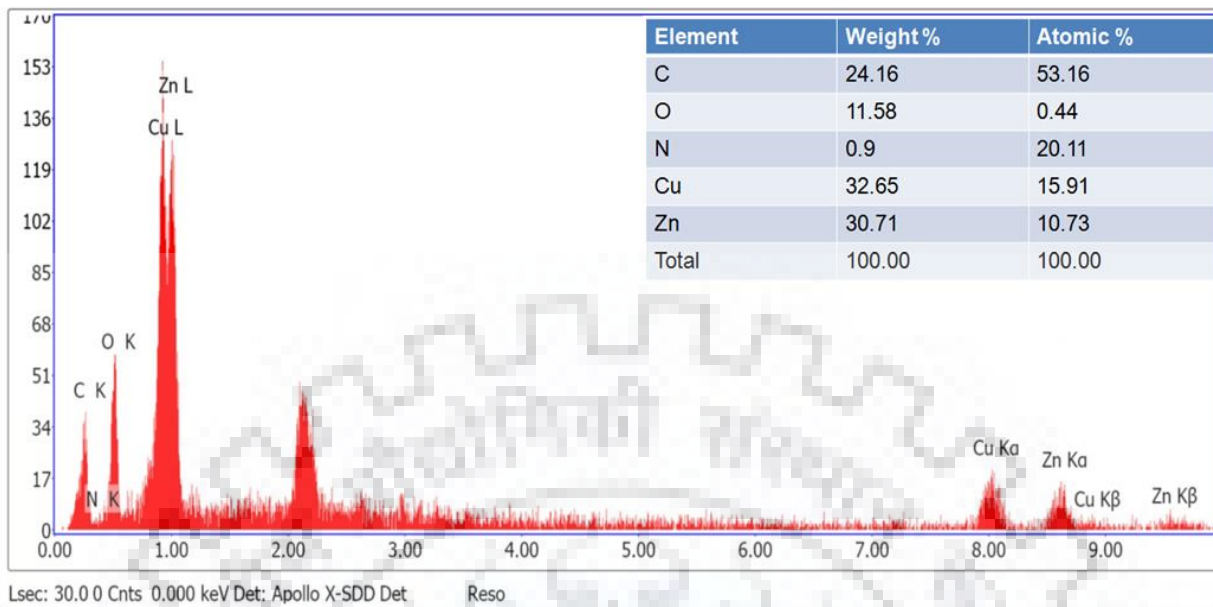


Figure 4.10 EDX spectra and elemental composition

4.6 Diffuse reflectance spectroscopy (DRS) analysis

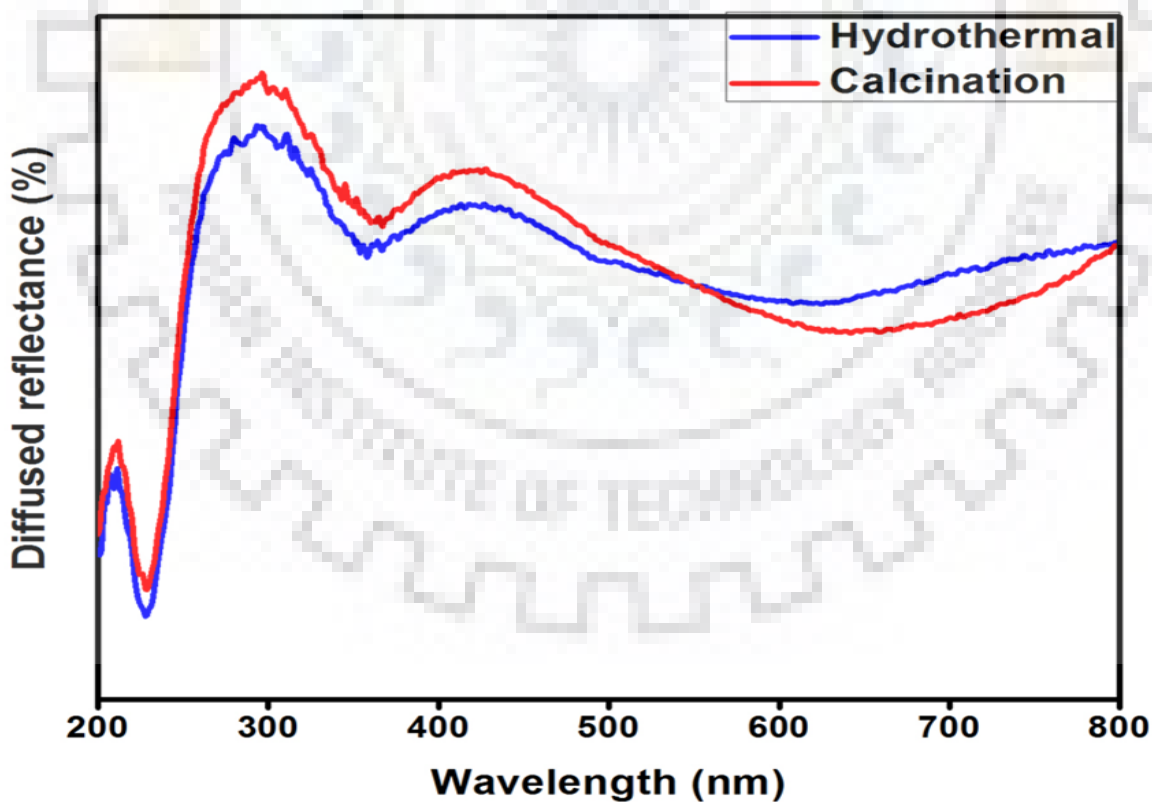


Figure 4.11 UV-VIS-NIR diffuse reflectance spectra for both of the samples

The optical properties of synthesized photocatalysts are paramount for photocatalytic applications. The band gap values of photocatalysts were determined using UV-vis diffuse reflectance spectra (DRS) as illustrated in figure 4.11. To do this, the Kubelka-Munk (K-M) theory was used, which is based on the following equation

$$F(R) = (1 - R)^2 / 2R$$

Where, $F(R)$ is Kubelka-Munk (K-M) function and R is absolute reflectance. The band gap energy of photocatalysts can now be evaluated using Kubelka-Munk (K-M) function ($F(R)$).

$$F(R) \times hv = A(hv - E_g)^n$$

Where, hv , E_g and A represent energy, band gap energy in eV and proportionality constant respectively. In addition to, n denotes the mode of electronic transition in the semiconductor i.e. $n = 1/2$, for direct shift of electron and $n = 2$, for indirect shift.

From the plots of $[F(R) \times hv]^{1/2}$ Vs hv , the band gap values have been calculated. The estimated band gap is 1.56 eV for both of the photocatalysts. Thus, it clearly reveals the formation of p-n heterojunction between CuO and ZnO.

4.7 X-Ray photoelectron spectroscopy (XPS) analysis

XPS measurements were conducted in order to study the electronic states, valencies and chemical oxidation states of the different elements of both samples.

4.7.1 XPS analysis of hydrothermally treated sample

Figure 4.12(a) represents the full spectrum of hydrothermally treated sample showing various peaks in the range of 0 to 1200 eV followed by the series of spectra (figure 4.12(b-e)) attributed to the de-convoluted individual spectra of several elements such as C, N, O and Zn respectively. The XPS spectrum (figure 4.12(a)) reveals that C, O, N, Cu & Zn are observed in CuO-ZnO nanofibrous composites and their corresponding photoelectron peaks appeared in binding energies of 284.16 eV (C_{1s}), 399.03 eV (N_{1s}), 531.03 eV (O_{1s}) and 932.2 eV ($Cu_{2p_{3/2}}$). Carbon is homogeneously distributed over the fiber. The N_{1s} signal (figure 4.13(c)) at 399.03 eV is due to polyacrylonitrile (PAN) polymer present in the sample. The oxygen spectra give two signals at

530.86 eV which indicates the formation of metal oxide after hydrothermal treatment and at higher binding energy 531.86 eV corresponds to the O²⁻ of carbonyl group present in metal precursor salts. Figure 4.13(e) shows the core level spectrum of Cu_{2p} which splits into two photoelectron peaks, Cu_{2p_{3/2}} (932.2 eV) and Cu_{2p_{3/2}} (933.6 eV). These binding energies reveal that the oxidation state of copper is +2.

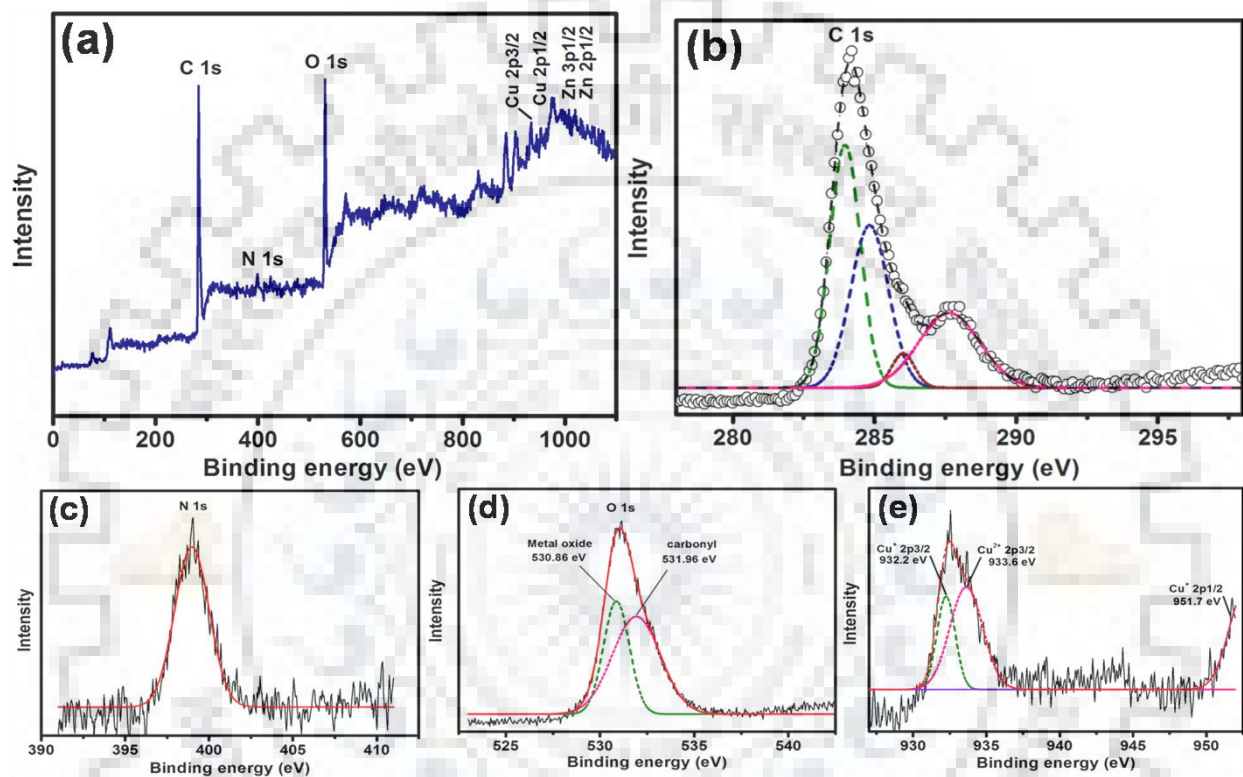


Figure 4.12(a) Full spectrum, (b-e) XPS spectra of C, N, O, Cu of hydrothermal sample

Table 4.2 XPS analysis of different elements found in hydrothermally treated nanofibrous composites and their binding energy values

S. No.	Elements	Binding energy (eV)
1	C _{1s}	284.16
2	N _{1s}	399.03
3	O _{1s}	531.03
4	Cu ⁺ _{2p_{3/2}}	932.20
	Cu ²⁺ _{2p_{3/2}}	933.60

4.7.2 XPS analysis of calcined sample

The full spectrum (figure 4.13(a)) indicates the presence of C, N, O, Zn and Cu elements in the calcined nanofibrous composites. In figure 4.13(b), the characteristic peak of C_{1s} found at binding energy 284.53 eV is ascribed to C-C, C-H and C=C bonds. The O_{1s} signal (figure 4.13(c)) is resolved into two components: 529.72 and 531.23 eV which is related to oxidation states of O⁻² of metal oxide and metal precursor salts. The peak found at 1021.15 eV of Zn_{3p_{1/2}} (figure 4.13(d)) signifies that the formation of ZnO crystal. Peaks centered at binding energies 932.7 and 934.4 eV (figure 4.13(e)) can be attributed to Cu⁺_{2p_{3/2}} and Cu²⁺_{2p_{3/2}} corresponding to the oxidation states of +1 for Cu₂O (Cuprous oxide) and +2 for CuO (Cupric oxide) confirms that two types of metal oxides formed. The difference in the binding energies of oxygen and metals can be due to the influence of different metal oxides formed in the nanofibrous composites.

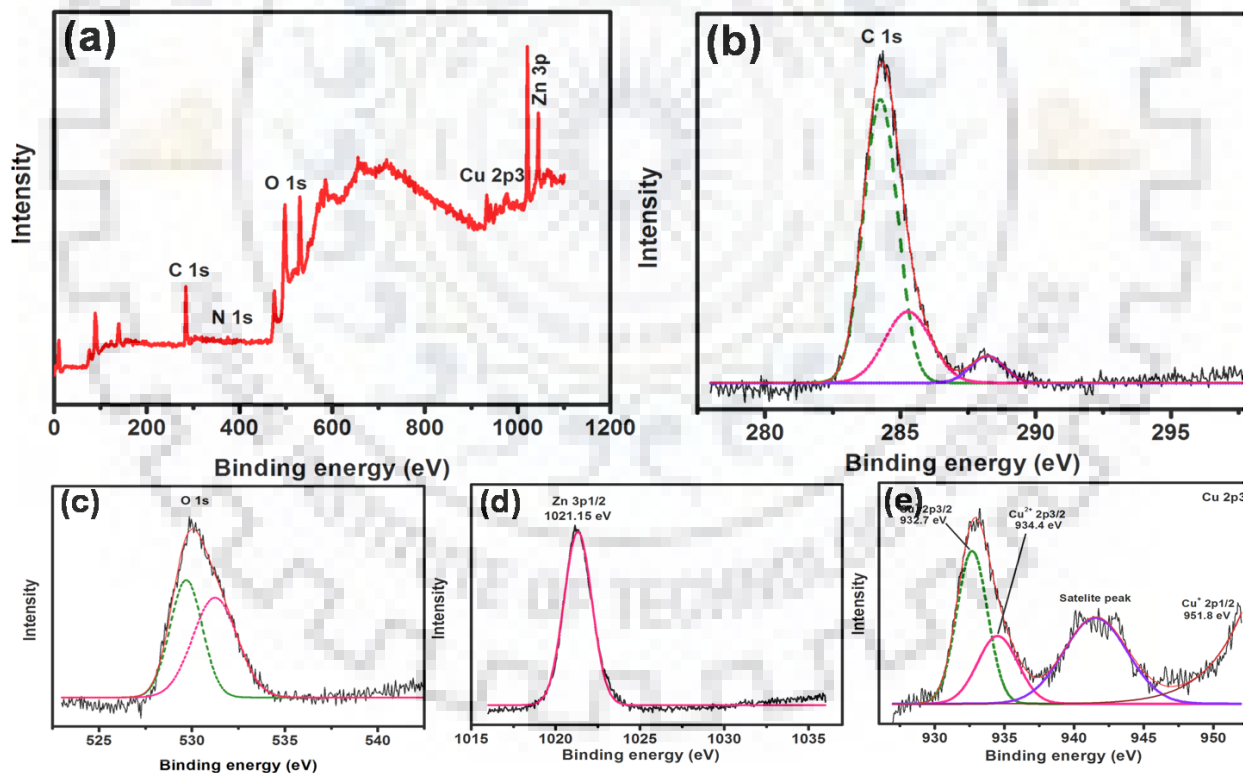


Figure 4.13(a) Full spectrum, (b-e) XPS spectra of C, O, Zn, Cu of calcined sample

Table 4.3 XPS analysis of different elements found in calcined nanofibrous composites and their binding energy values

S. No.	Elements	Binding energy (eV)
1	C _{1s}	284.16
2	O _{1s}	529.97
3	Zn _{3p1/2}	1021.15
4	Cu ⁺ _{2p3/2}	932.70
	Cu ²⁺ _{2p3/2}	934.40

4.8 Photocatalytic studies

Comparative analysis of hydrothermally treated sample and calcined sample

To investigate the better photocatalyst, the efficiencies of both samples were compared.

4.8.1 Control study

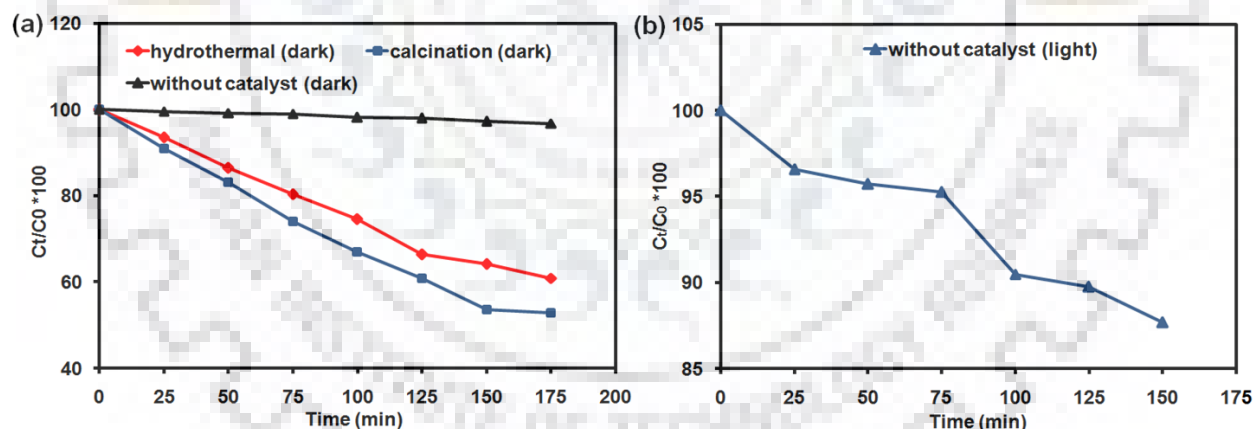


Figure 4.14 Degradation profiles of CR dye (a) with/without catalyst under dark condition, (b) without catalyst under sun light

The photocatalytic activity of the samples was examined by the degradation of CR dye in the presence of sunlight. Before estimating and comparing the photocatalytic activities, some control experiments were performed under different conditions: (a) with/without catalyst under dark conditions and (b) in the presence of sunlight but without catalyst. From figure 4.14(a), it is clearly observed that without any photocatalyst there is very minute reduction in the dye and in

the presence of catalyst, dye is degraded but it takes prodigious amount of time in dark condition. From figure 4.14(b), there is no appreciable degradation of dye without any photocatalyst even in the presence of sunlight. So it indicates equal importance of sunlight as well as catalyst during photocatalytic degradation at the same time.

4.8.2 Time dependent study

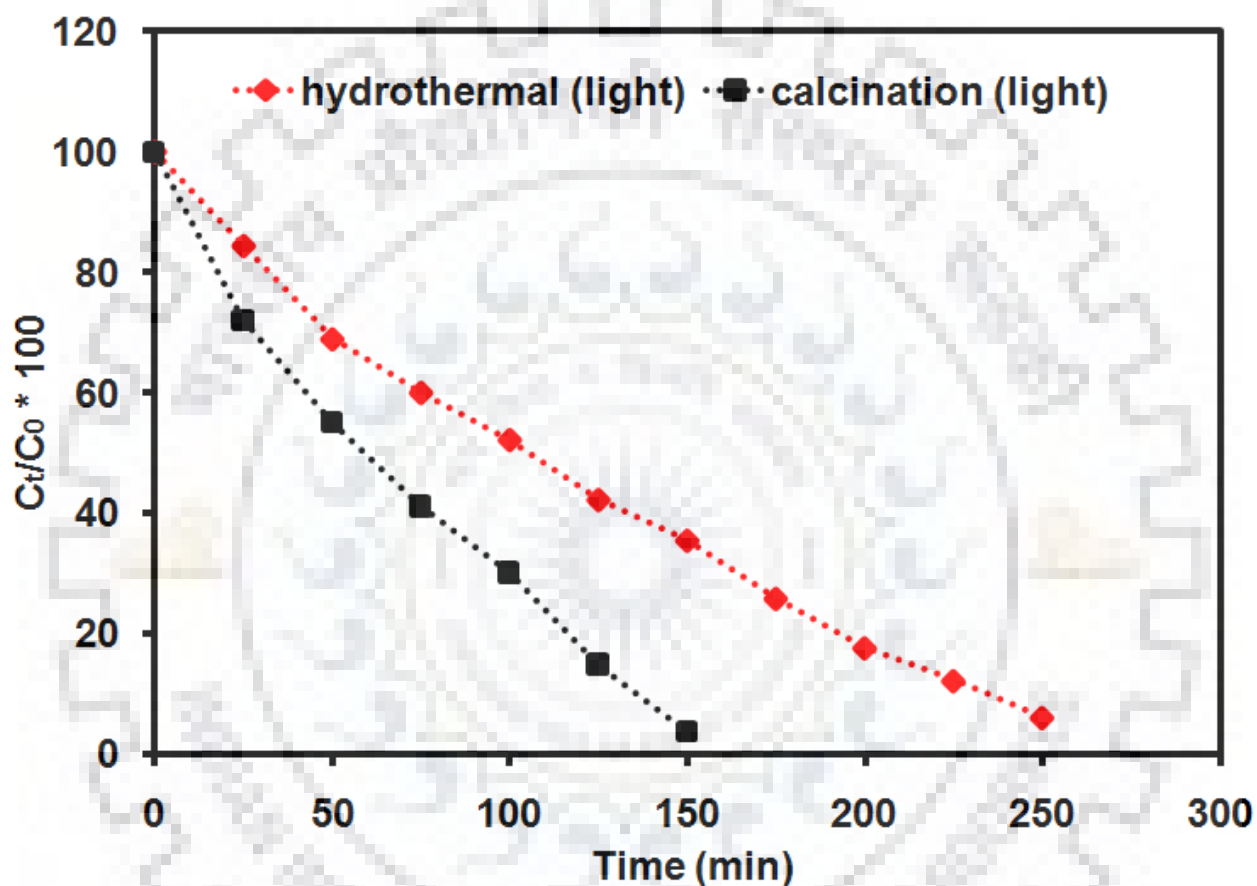


Figure 4.15 Degradation profiles of CR dye in the presence of sunlight

Time dependent study was performed to evaluate the efficiency of the photocatalyst. From figure 4.15, it shows that calcined sample is more efficient with respect to hydrothermally treated sample as it produces more number of hydroxyl free radicals with respect to hydrothermally treated sample within the given interval of time. Moreover, calcined sample (in powder form) has more surface area as compared to hydrothermally treated sample (in leaflet form), so more active sites are available to break azo bonds and naphthalene rings to completely degrade the CR dye.

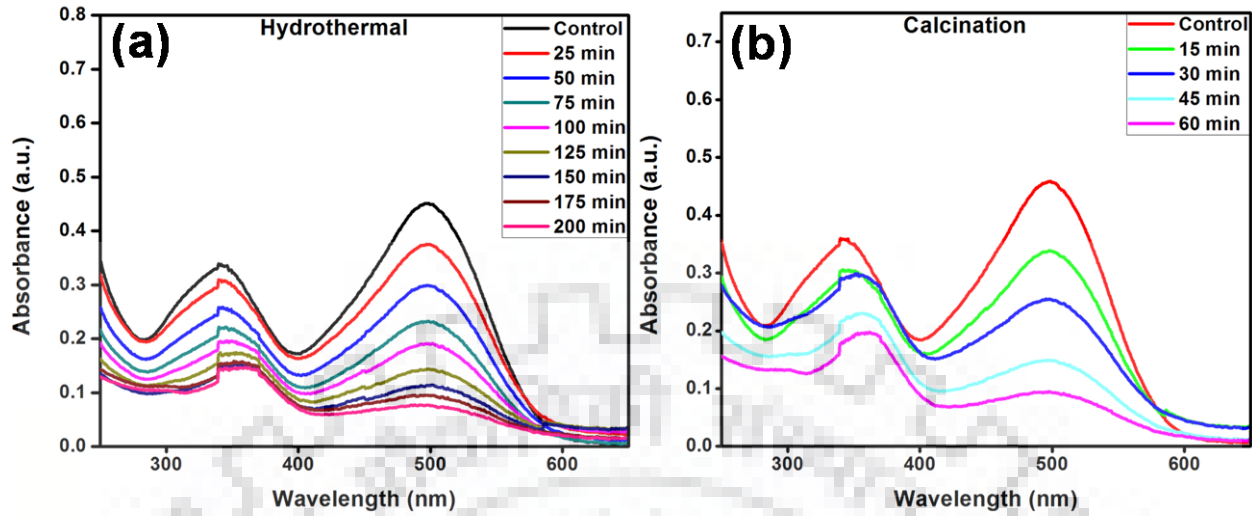


Figure 4.16 UV-Vis spectra of CR dye degradation using (a) hydrothermally treated sample, (b) calcined sample

Figure 4.16(a) and (b) represent UV-Vis spectra for CR dye degradation using hydrothermally treated sample and calcined sample respectively. Same amount of both samples were loaded in the same concentration of dye under similar experimental conditions and absorbance at 500 nm was taken at constant time intervals. It was observed that calcined sample is degrading CR dye faster under solar radiation as compared to hydrothermally treated sample which supports our experimental results.

4.8.3 Kinetic study

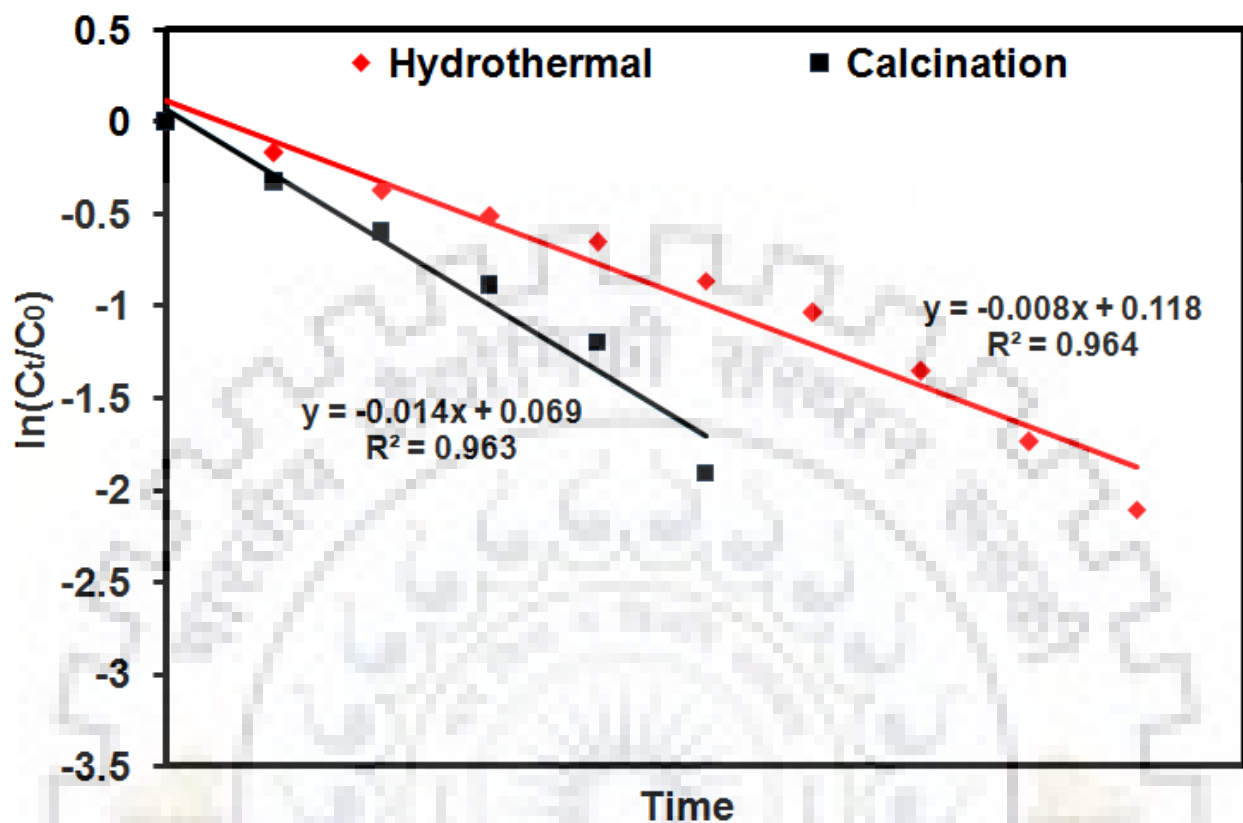


Figure 4.17 represents kinetic study performed with both samples to evaluate rate of degradation. Kinetic study was performed to validate the experimental data of time dependent study as well as to estimate first order rate constant of photocatalytic reaction. The order of reaction was determined by plotting the graph between $\ln(C_0/C_t)$ and time (min) where C_0 is the initial concentration of dye solution and C_t is the concentration of dye at time t . The rate constants for the reactions were calculated from the negative slope of line plotted between $\ln(C_0/C_t)$ Vs time and represented in tabular form (Table 4.4)

Table 4.4 Degradation rate constants calculated for both of the samples

S. No.	Sample	Rate constant (k), per minute
1.	Hydrothermally treated	0.8×10^{-2}
2.	Calcined	1.4×10^{-2}

4.8.4 Concentration dependent studies

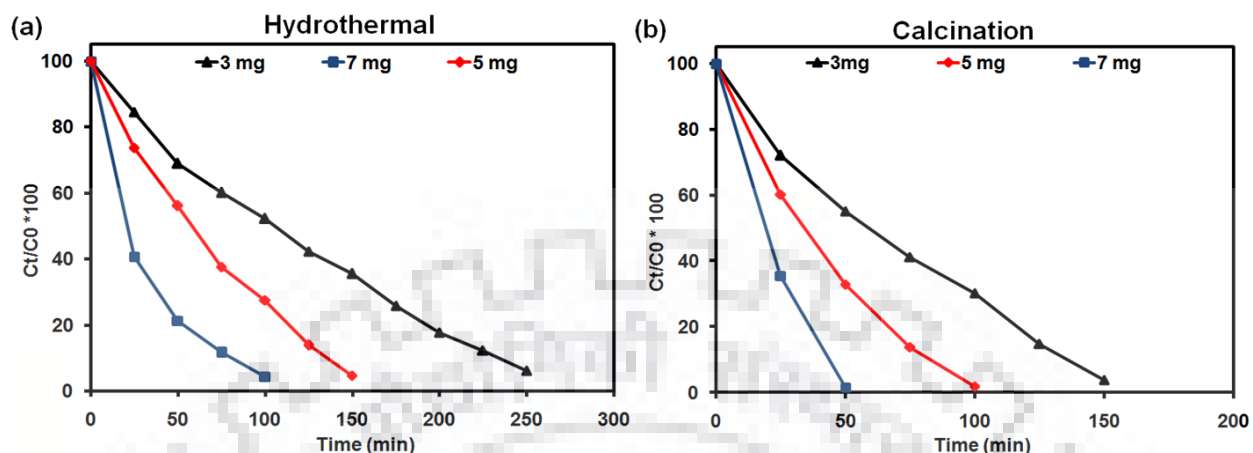


Figure 4.18 (a, b) representing concentration dependent studies performed with both samples using same concentration of dye (180 ppm)

The amount of photocatalyst to be added plays a significant role in dye degradation. As the molar mass of catalyst added increases, the rate of dye degradation will be faster and time of degradation declines as more surface area will be available as well as more number of free radicals will be generated to degrade the same amount dye present in fresh dye solution. From figure 4.18(a), it was observed that within 100 min, 180 ug/mL concentration of dye was totally degraded with 7 mg of catalyst (hydrothermally treated) while it took 150 and 250 min for 5 mg and 3 mg of catalyst respectively. From Figure 4.18(b), 7 mg of photocatalyst (calcined) took less time to completely degrade CR dye solution with respect to 3 mg and 5 mg of same catalyst under same experimental conditions. Degradation rate constants were calculated for both of the samples and tabulated in table 4.5 and 4.6.

Table 4.5 Rate constants calculated for different concentrations of hydrothermally treated sample

S. No.	Amount of catalyst loaded (hydrothermally treated)	Rate constant (k), per minute
1.	3 mg	3.62×10^{-1}
2.	5 mg	6.20×10^{-1}
3.	7 mg	8.81×10^{-1}

Table 4.6 Rate constants calculated for different concentrations of calcined sample

S. No.	Amount of catalyst loaded (calcined)	Rate constant (k), per minute
1.	3 mg	6.11×10^{-1}
2.	5 mg	9.70×10^{-1}
3.	7 mg	19.67×10^{-1}

4.9 Photoluminescence (PL) studies

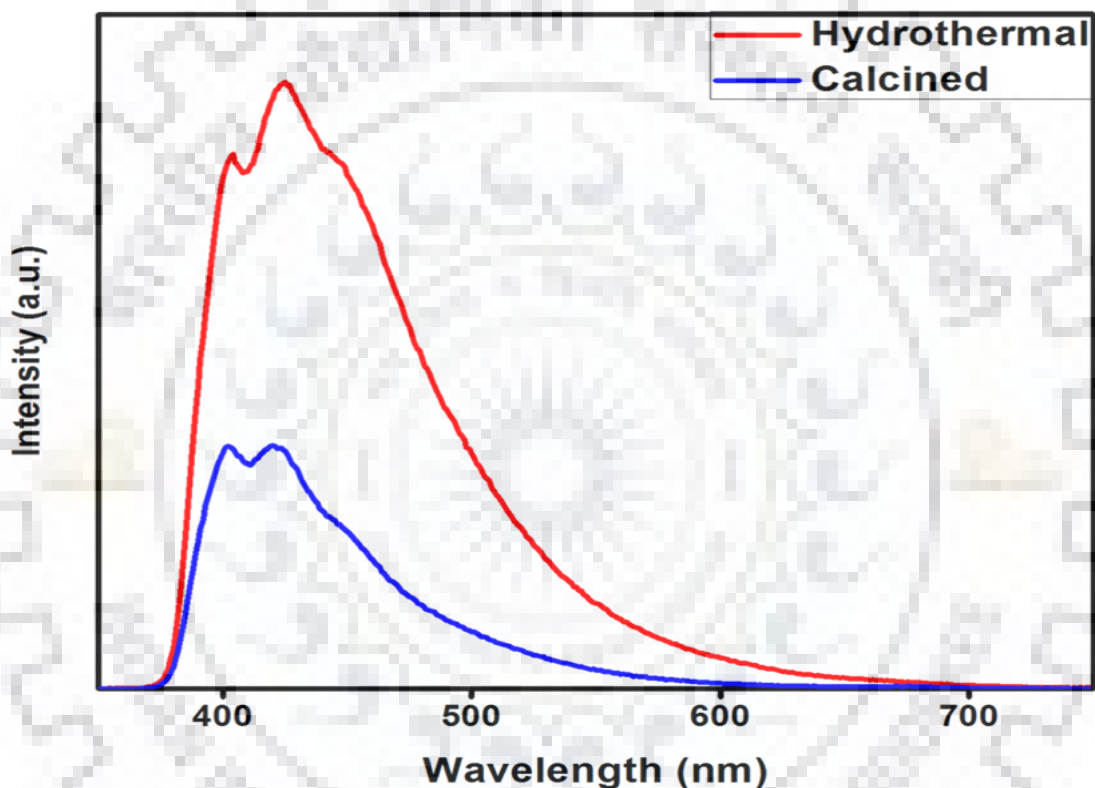


Figure 4.19 Photoluminescence (PL) emission spectra for both of the samples

To further investigate recombination/separation rate of charge carriers, photoluminescence studies (PL) were performed. From the above figure 4.19, it was observed that PL intensity of calcined sample was lower than that of hydrothermally treated sample which showed the better charge separation, lower recombination rate and better photocatalytic activity in case of calcined sample as compared to later. The hydrothermally treated sample exhibited a visible emission peak centered at around 425 nm^{-1} and for calcined sample, PL signal with peak maximum at 410 nm^{-1} . Thus, this analysis reveals that calcined sample has more photocatalytic activity which supports our kinetic study.

4.10 Reusability studies

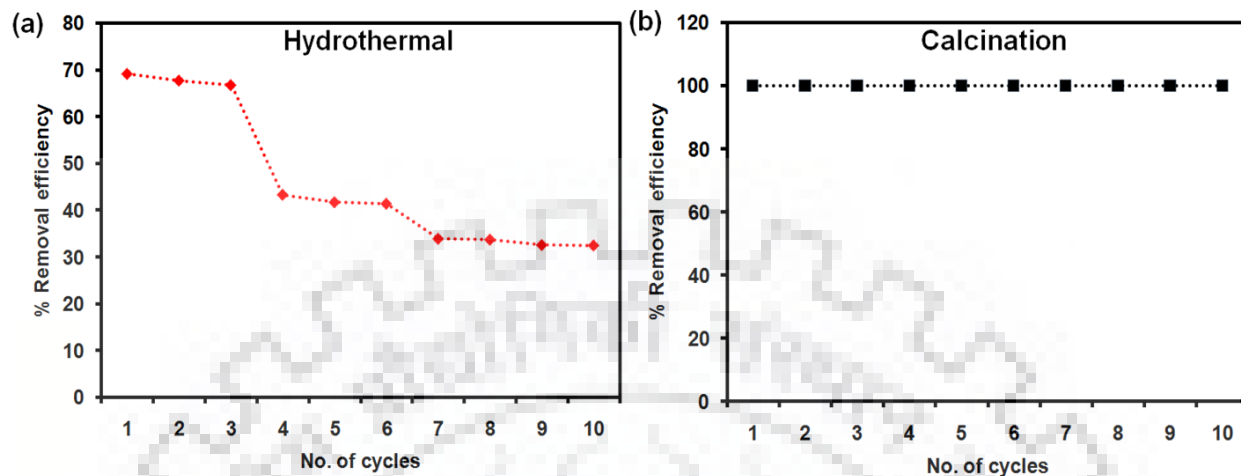


Figure 4.20 (a, b) Reusability studies performed with both samples up to ten cycles under same experimental conditions

The reusability study of both samples was performed to evaluate viability of multiple utilizations in the degradation of organic dyes. In photocatalytic applications the stability of photocatalyst is extremely important as it can abate the overall cost of the dye in multiple times in waste water treatment. To this end, ten successive cycles of photocatalytic dye degradation were performed utilizing both samples with fresh dye solution. The results of cycling experiments carried out by both samples are represented in figure 4.20(a) and (b), respectively. Figure 4.20(a) indicates that after three consecutive cycles, the photocatalytic activity of hydrothermally treated sample decreases and retains its stability for next three successive cycles and further declines for the rest of the cycles. However, the calcined sample exhibited excellent photocatalytic activity subsequently for all the cycles. In addition to this, the structural integrity of photocatalyst is also preserved even after ten cycles reflecting the high stability of the materials. From the reusability experiment, the practical applicability of calcined and hydrothermally treated composite materials can be effectively utilized for the sunlight mediated photocatalytic dye degradation application.

CHAPTER 5

CONCLUDING REMARKS

5.1 Conclusion

In summary, we have successfully fabricated CuO-ZnO nanofibrous composites using simple electrospinning technique followed by post heat treatment methods i.e. hydrothermal and calcination. The synthesized nanofibrous materials were characterized by several analytical techniques. The comprehensive batch wise dye degradation and kinetic studies supplemented the effective photocatalytic activity of the synthesized nanomaterials. It was observed that CuO-ZnO nanofibrous composites degrade organic CR dye into less toxic CO₂ and water by the solar irradiation. From the experimental results it was ascertained that the calcined sample showed higher degradation rate towards CR dye due to the higher separation rate of charge carriers as well as large surface area with respect to the hydrothermally treated sample. Moreover, concentration of photocatalyst plays a significant role in dye degradation in which more amount of catalyst, faster is the degradation rate. In addition to this, stability and reusability are additional advantages of these materials. The calcined sample exhibited 100 % degradation consecutively for ten cycles whereas, in the case of hydrothermal treated sample degradation efficiency gradually decreases in the subsequent cycles. Therefore, calcined sample stands out as appropriate candidate for application in the large scale industrial waste water treatment plants.

5.2 Future scope of the work

After comprehensive analysis and experiments, a laboratory based photocatalytic reactor needs to be developed in which the synthetic polymeric nanofibrous sheet to be placed at the bottom of the reactor and the toxic dye pollutants undergo degradation through photocatalysis under solar irradiation followed by collection of treated water through the outlets and the same idea can be scaled up as per industrial requirements.

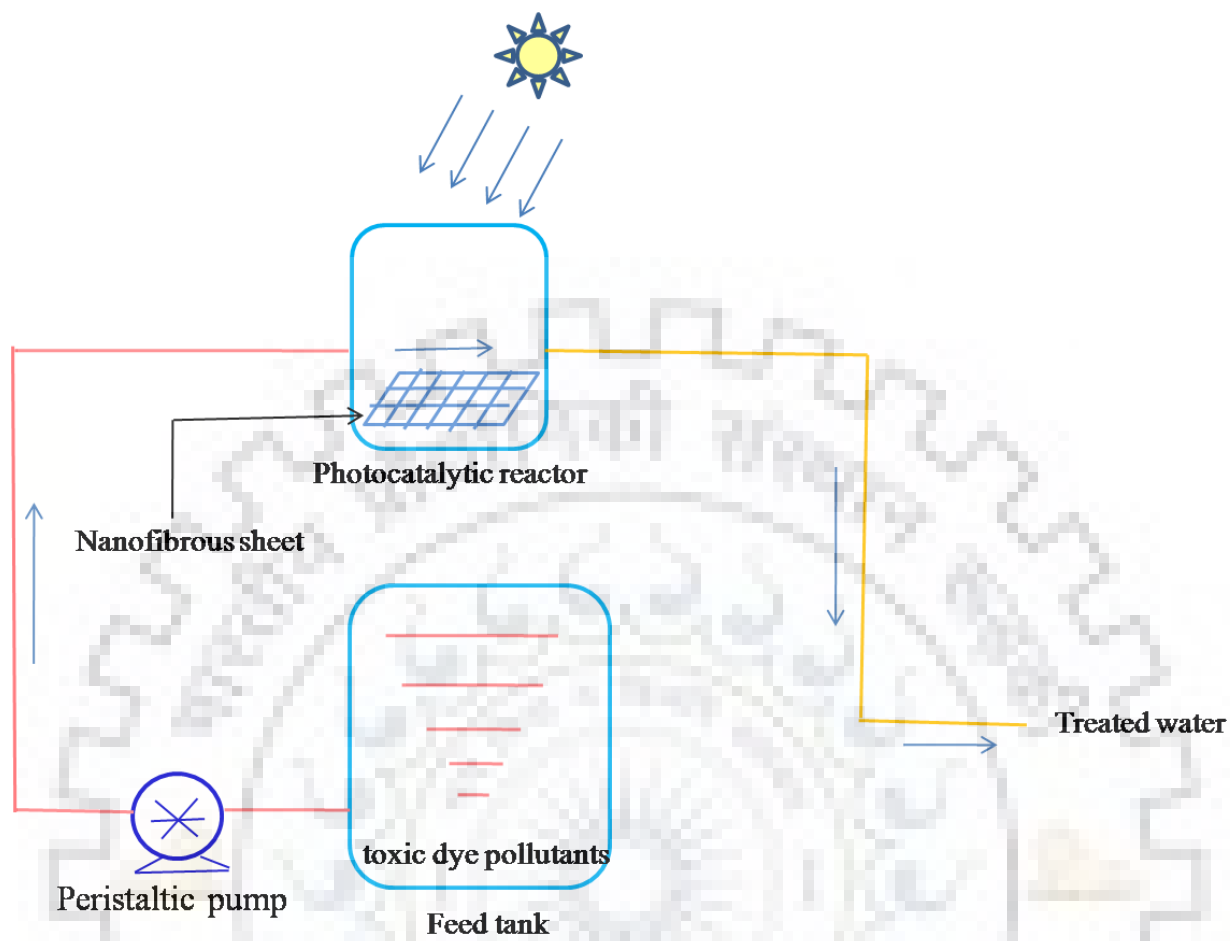


Figure 5.1 Proposed laboratory photocatalytic reactor

CHAPTER 6

REFERENCES

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