

# **MAGNESIUM BASED MATERIAL SYSTEM FOR ORTHOPAEDIC APPLICATION**

**A DISSERTATION**

*Submitted in partial fulfilment of the  
requirements for the award of the degree*

**of**

**MASTER OF TECHNOLOGY**

**in**

**METALLURGICAL AND MATERIALS ENGINEERING**

**(With specialization in Materials Engineering)**

**By**

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**MAY 2016**

## CANDIDATE'S DECLARATION

I hereby declare that the proposed work presented in this dissertation entitled “**Magnesium based material system for Orthopaedic Application**” is in partial fulfilment of the requirements for the award of the degree of **Master of Technology in Materials Engineering**, submitted in the **Department of Metallurgical and Materials Engineering, Indian Institute of Technology Roorkee** is an authentic record of my own work carried out during the period of July 2015 to May 2016 under the supervision of **Dr. Debrupa Lahiri**, Assistant Professor, Department of Metallurgical and Materials Engineering, Indian Institute of Technology Roorkee, India.

The matter presented in this dissertation has not been submitted by me for the award of any other degree.

Dated:

Place:

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## CERTIFICATE

This is to certify that the above statement made by the candidate is correct to the best of my knowledge and belief

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## **ACKNOWLEDGEMENT**

First and foremost, all praise is to God.

I would like to express my sincere and deep gratitude to my guide, Dr. Debrupa Lahiri, Assistant professor at Department of Metallurgical and Materials Engineering, Indian Institute of Technology Roorkee, for their encouragement, suggestions, and continuous support during my M.Tech. Study at IIT Roorkee. I would like to thank my professor for giving the opportunity to work on my Master thesis. I am so fortunate to work under your supervision for my project and immensely grateful to all the effort taken by my professor throughout my project.

I am extremely thankful to Dr. Anjan Sil, Professor and Head of the department of Metallurgical and Materials Engineering, Indian Institute of Technology Roorkee, for his help to carry out this dissertation.

I am also thankful to Dr. Partha Roy, professor, Department of Biotechnology and Dr. Murali, Post doctoral fellow, Centre for Nanotechnology, Indian Institute of Technology Roorkee, for providing the cell culture facility with free access to his lab.

I also wish to express my appreciation to Mr. Manoj kumar R, Mr. Vijayesh kumar, Mr. Soumyaranjan Nayak, Ms. Pallavi Gupta and Ms. Ankita Bisht for reviewing my work and serving on my committee.

I cannot forget to thank all my group members especially Mr. Mukul Srivastava and Mr. Nikhil Mohandas for their help and support during my work. I will always remember the laughter and good times we had together.

Special thanks is given to my family for their love, continuous support, understanding and constant encouragement.

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## **ABSTRACT**

The development of biodegradable implants has grown into one of the important areas in medical science. It has fascinated researchers because of the importance in supporting tissue revival and healing, which generally occurs by degradation of the biodegradable implant material and taking up of the place by in-growing new tissue. Its degradability becomes more important for the accessories used to support fractured and damaged bones. Biodegradable accessories help in avoiding the requirement of revision surgery to remove those accessories after healing is complete. The biodegradable orthopaedic materials available in the current market are mainly made of polymers or ceramics. These orthopaedic accessories have an unsatisfactory mechanical strength when used for load-bearing parts. Magnesium and its alloys can be suitable candidate for this purpose due to their outstanding strength to weight ratio, biodegradability, non-toxicity and mechanical properties, similar to natural bone. The major drawback of magnesium is bioactivity and low corrosion resistance in the body, which also influences its mechanical and physical characteristics in service condition. In the present study, an effort has been taken to improve the corrosion resistance, bioactivity and mechanical strength of biodegradable magnesium alloys by synthesizing a Mg alloy matrix composite reinforced with different mass fraction of thermally treated hydroxyapatite [ $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$ ]. The composite is fabricated through powder consolidation route. All the powders were mixed thoroughly with the probe sonicator, cold-compacted and sintered at  $550^\circ\text{C}$ . Morphologies, structure and density of the powders and sintered samples were characterized by X-ray diffraction, scanning electron microscopy and helium pycnometer. The in vitro bio-corrosion (biodegradability) and mechanical behaviours of samples are investigated by electrochemical and compression tests. The experimental results showed that addition of HA could slow down the corrosion rate and improve the mechanical properties of biodegradable magnesium alloy. These studies give an insight on the effect of HA reinforcement on corrosion resistant and mechanical behaviour of composite.

**Keywords:** Magnesium, Hydroxyapatite, Composite,